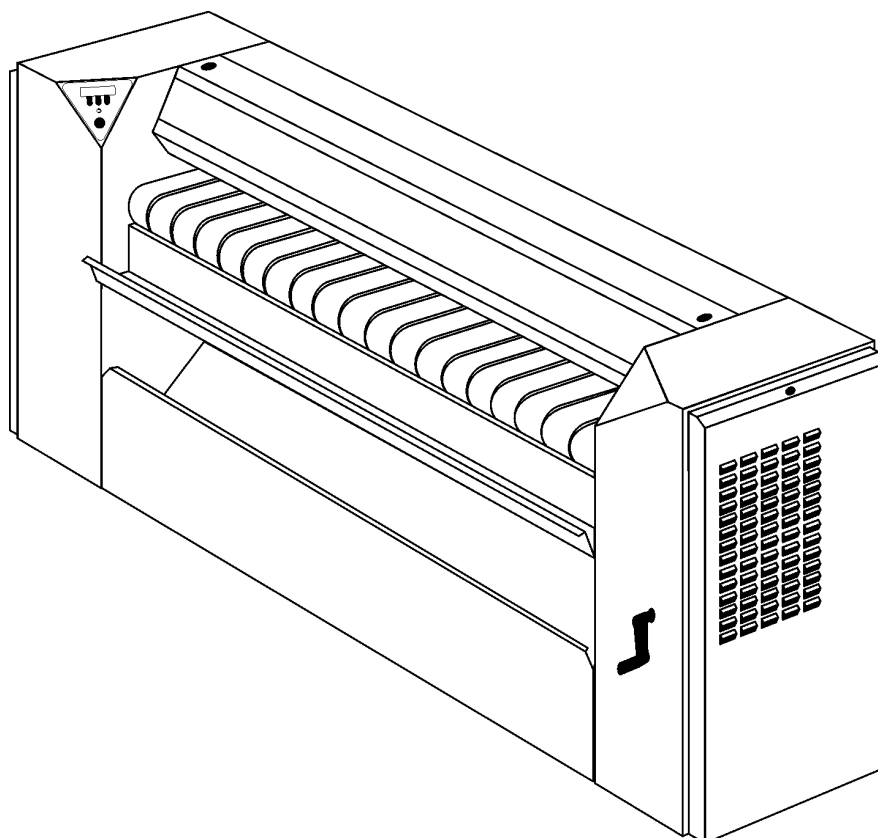


Spare Parts Catalogue

Catalogue de pièces de rechange



IC4 4819-4832

Ironer
Sécheuse repasseuse

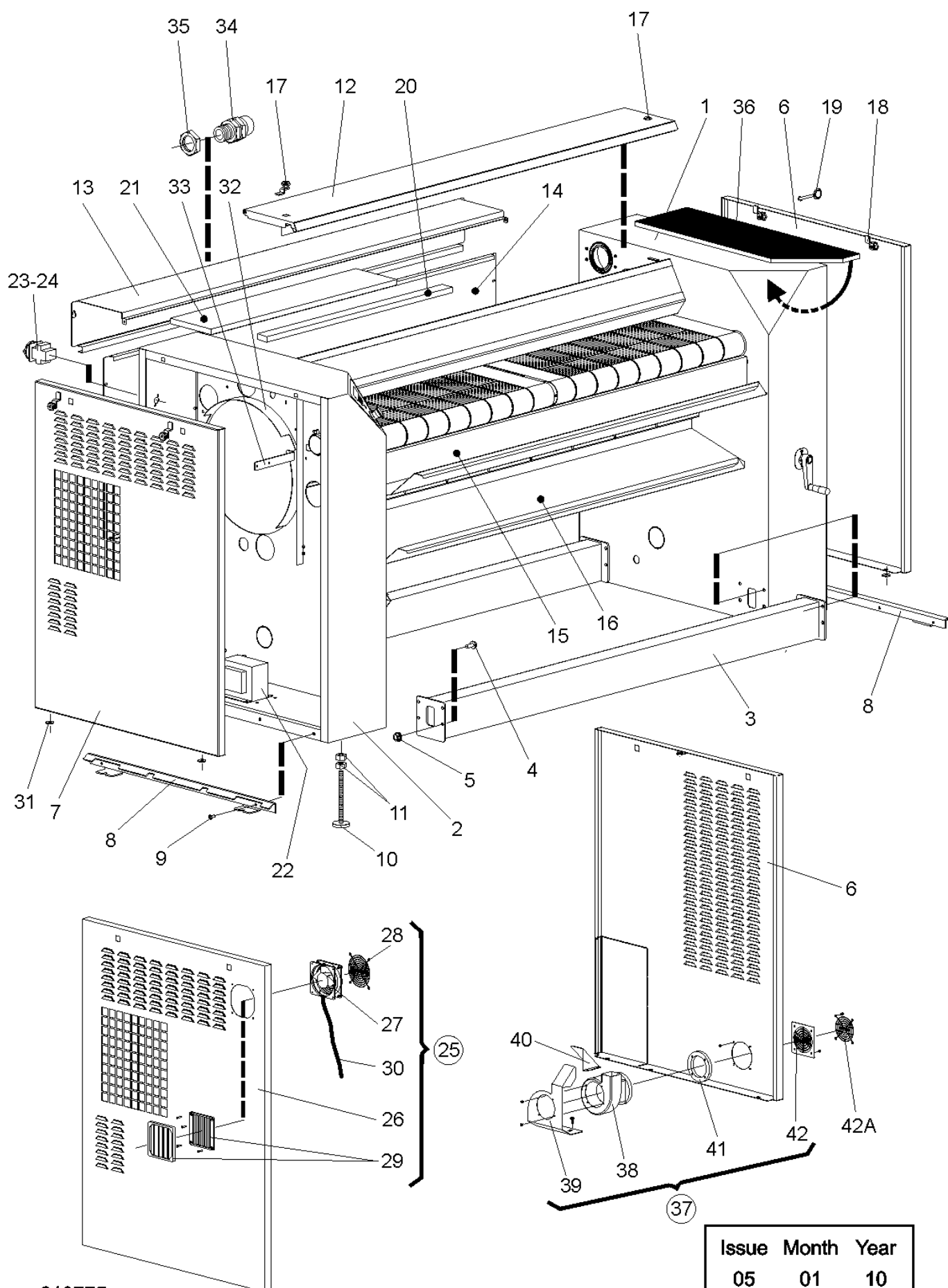
List of issues

IC44819,IC44821,IC44825,IC44828,IC44832

Illustration	Page	Table of contents
610587	53	Gas heating - Australia
610737	73	RABC Printer option (machine with DIAMMS)
610765	39	Electrical heating
610766	41	Electric heating with air circulation
610767	59	Control panel
610768	47	Gas heating
610769	63	Electric control plate - gas heating
610770	67	Electric control plate - gas heating - Australia
610771	61	Electric cabinet
610773	69	Electric heating plate
610774	71	Electric heating plate - With air circulation
610775	9	Casing
610776	11	Suction device and ventilation
610777	15	Feeding table
610778	19	Feeding table with suction
610779	37	Back-gearred motor and hand control
610780	43	Vapor suction gas heating
610781	57	Steam heating
610782	35	Motion
610783	29	Cylinders and strips bar
610784	31	DIAMMS Option
610785	25	Satellites
610892	75	CMIS
611027	51	Gas heating
611028	55	Gas heating - Australia
611045	65	Electric control plate - gas heating

IC44819,IC44821,IC44825,IC44828,IC44832

Table of contents	Table des matières	Page/Page
*Casing	Carrosserie	9
*Suction device and ventilation	Aspiration et ventilation	11
Feeding table	Table engagement	15
*Feeding table with suction	Table engagement avec aspiration	19
*Satellites	Satellites	25
*Cylinders and strips bar	Cylindres et barre décolleurs	29
DIAMMS Option	Option DIAMMS	31
*Motion	Mouvement	35
*Back-gearred motor and hand control	Motoréducteur et commande manuelle	37
*Electrical heating	Chauffage électrique	39
*Electric heating with air circulation	Chauffage électrique chaleur tournante	41
Vapor suction gas heating	Aspiration chauffage gaz	43
*Gas heating	Chauffage gaz	47
*Gas heating	Chauffage gaz	51
*Gas heating - Australia	Chauffage gaz - Australie	53
*Gas heating - Australia	Chauffage gaz - Australie	55
*Steam heating	Chauffage vapeur	57
*Control panel	Plastron de commande	59
*Electric cabinet	Armoire électrique	61
*Electric control plate - gas heating	Platine électrique - chauffage gaz	63
*Electric control plate - gas heating	Platine électrique - chauffage gaz	65
Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	67
Electric heating plate	Platine chauffage électrique	69
Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	71
RABC Printer option (machine with DIAMMS)	Option RABC Printer (machine avec DIAMMS)	73
CMIS	CMIS	75



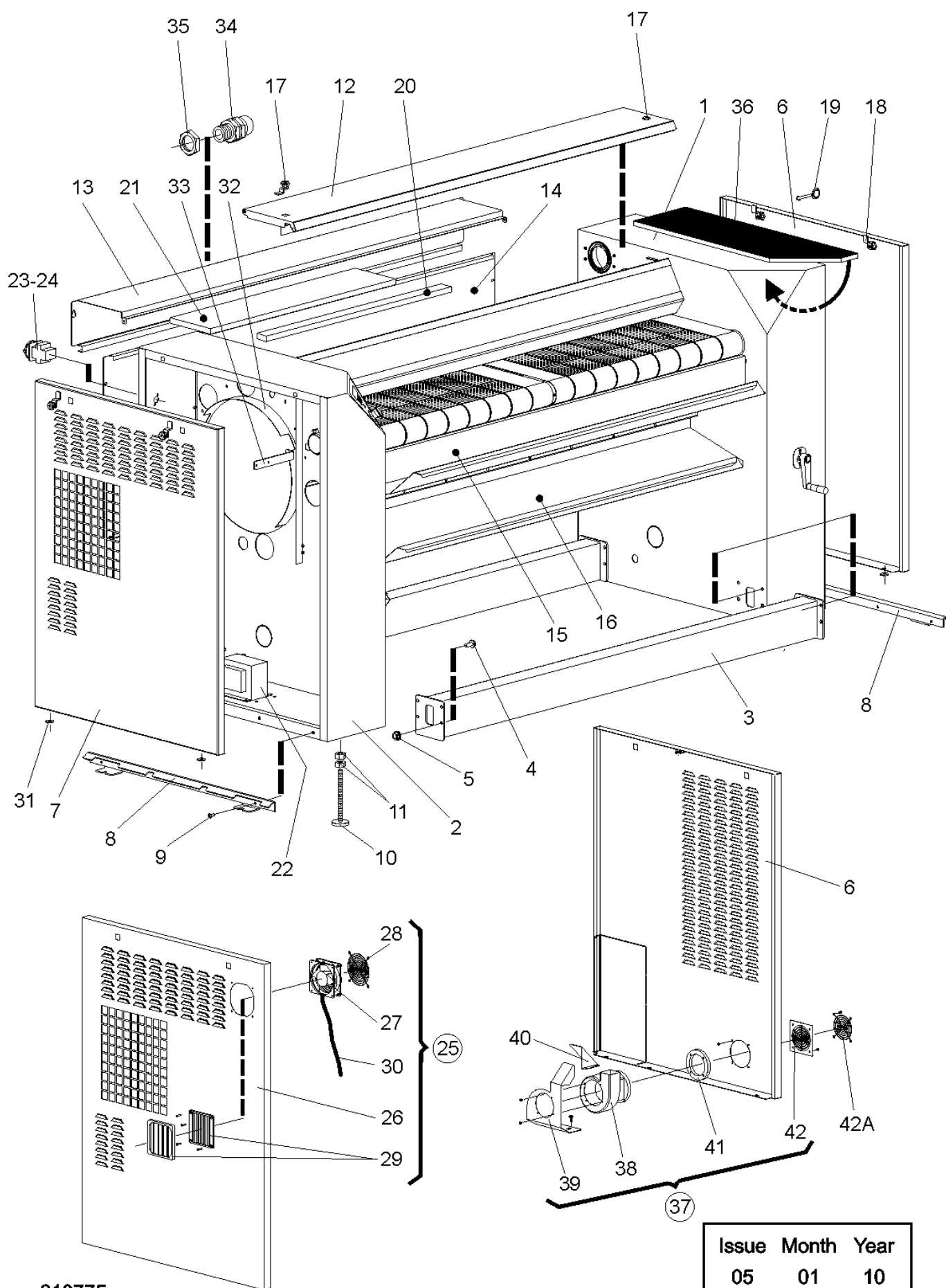
610775

Issue	Month	Year
05	01	10

IC44819,IC44821,IC44825,IC44828,IC44832**Casing****Carrosserie**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610775/5	8	1	2010

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
		IC44821								
			IC44825							
				IC44828						
					IC44832					
1	1	1	1	1	1	32104278	Box	Caisson	3	Right
2	1	1	1	1	1	32104280	Box	Caisson	3	Left
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
* 6	1	1	1	1	1	32104433	Side frame	Carter latéral	3	Gas heating
*	1	1	1	1	1	32105231	Side frame	Carter latéral	3	-74600012 Gas heating
*	1	1	1	1	1	32104433	Side frame	Carter latéral	3	74600013- Steam and electric heating
7	1	1	1	1	1	32103787	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32103788	Handling hook	Crochet de manutention	3	
9	8	8	8	8	8	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	74030178	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32100195	Upper casing	Carter supérieur	3	Steel
	1					55013493	Upper casing Kit	Kit carter supérieur	3	Aluminium Optional
		1				32100194	Upper casing	Carter supérieur	3	Steel
		1				55013492	Upper casing Kit	Kit carter supérieur	3	Aluminium Optional
			1			32100193	Upper casing	Carter supérieur	3	Steel
			1			55013491	Upper casing Kit	Kit carter supérieur	3	Aluminium Optional
				1		32100192	Upper casing	Carter supérieur	3	Steel
				1		55013490	Upper casing Kit	Kit carter supérieur	3	Aluminium Optional
					1	32100191	Upper casing	Carter supérieur	3	Steel
					1	55013489	Upper casing Kit	Kit carter supérieur	3	Aluminium Optional
13	1					32104205	Rear housing	Carter arrière	3	Upper
		1				32104204	Rear housing	Carter arrière	3	Upper
			1			32104203	Rear housing	Carter arrière	3	Upper
				1		32104202	Rear housing	Carter arrière	3	Upper
*					1	32104201	Rear housing	Carter arrière	3	Upper
14	1					32104215	Rear housing	Carter arrière	3	Upper
		1				32104214	Rear housing	Carter arrière	3	Lower
			1			32104213	Rear housing	Carter arrière	3	Lower
				1		32104212	Rear housing	Carter arrière	3	Lower
					1	32104211	Rear housing	Carter arrière	3	Lower
15	1					32100305	Feeding vat	Bac d'engagement	3	
		1				32100304	Feeding vat	Bac d'engagement	3	
			1			32100303	Feeding vat	Bac d'engagement	3	
				1		32100302	Feeding vat	Bac d'engagement	3	
16	1					32100301	Feeding vat	Bac d'engagement	3	
	1					32104475	Receipt tray	Bac réception	3	
	1					55013498		Kit bac de réception	3	Deep Optional



610775

Issue	Month	Year
05	01	10

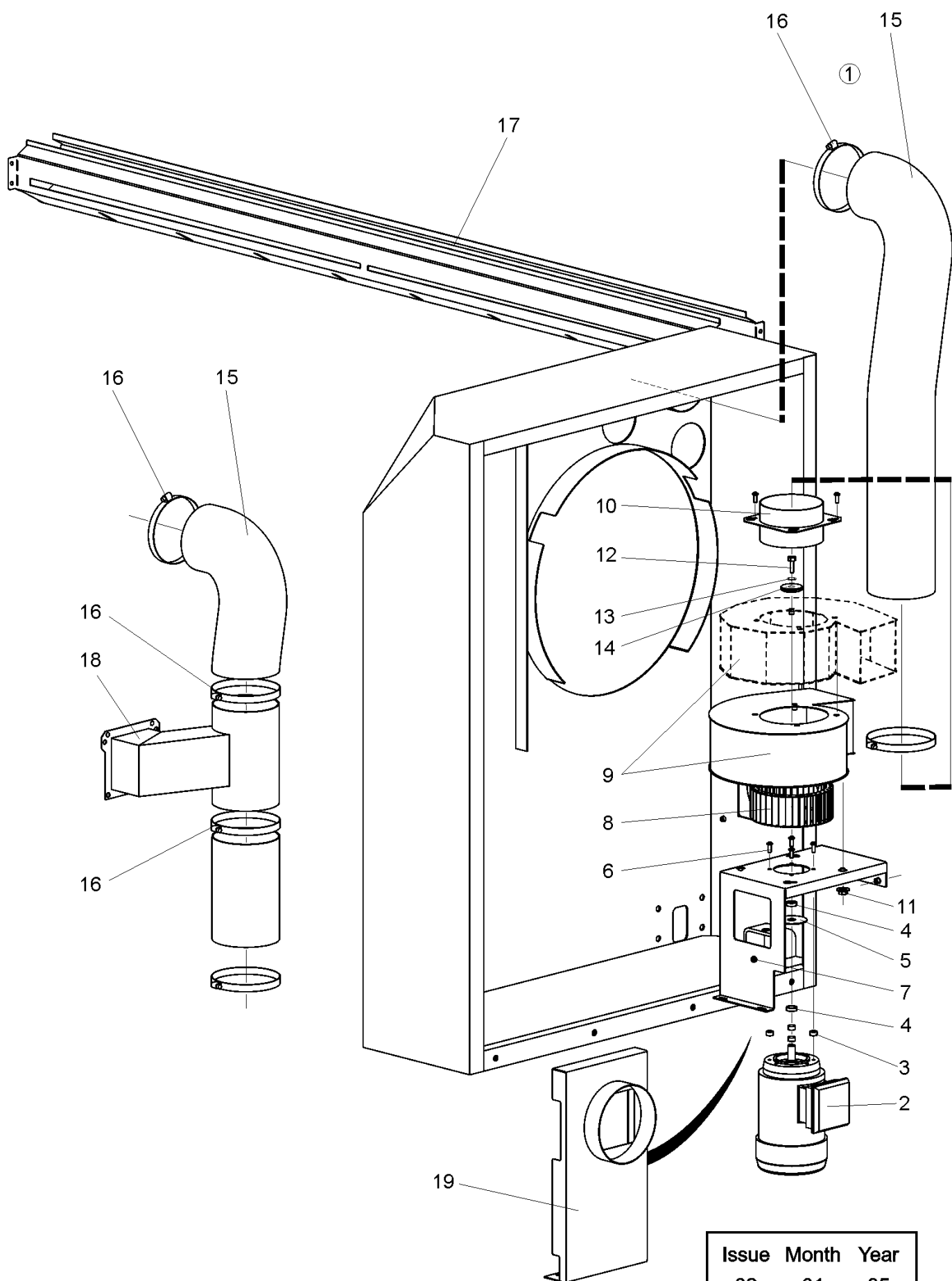
IC44819,IC44821,IC44825,IC44828,IC44832

Casing

Carrosserie

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610775/5	8	1	2010

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
	1					32104474	Receipt tray	Bac réception	3	
	1					55013497		Kit bac de réception	3	Deep Optional
		1				32104473	Receipt tray	Bac réception	3	
		1				55013496		Kit bac de réception	3	Deep Optional
			1			32104472	Receipt tray	Bac réception	3	
			1			55013495		Kit bac de réception	3	Deep Optional
				1		32104471	Receipt tray	Bac réception	3	
				1		55013494		Kit bac de réception	3	Deep Optional
17	2	2	2	2	2	74030092	Lock	Serrure	3	L=32mm
18	4	4	4	4	4	74030103	Lock	Serrure	3	L=38mm
19	3	3	3	3	3	74030141	Key	Clé	3	
20	-	-	-	-	-	75011084	Foam	Mousse	3	910x55x20
21	-	-	-	-	-	75011085	Foam	Mousse	3	930x205x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA
23	1	1	1	1	1	71054137	Main switch	Interrupteur général	1,2	25A Gas & steam heating
	1	1				71054168	Main switch	Interrupteur général	1,2	63A Electric heating
			1	1	1	71054135	Main switch	Interrupteur général	1,2	100A Electric heating
24	1	1	1	1	1	71054136	Fender waling	Capot de protection	3	Electric heating
	1	1	1	1	1	71054138	Fender waling	Capot de protection	3	Gas & steam heating
25	1	1	1	1	1	55012466	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
	1	1	1	1	1	55013019	Ventilation kit	Kit ventilation	1,2	Complete Steam or electric heating
26	1	1	1	1	1		•Side frame	•Carter latéral	3	Left
* 27	1	1	1	1	1		•Cooler fan	•Ventilateur	1,2	
* 28	1	1	1	1	1		•Protective grid	•Grille de protection	3	
* 29	1	1	1	1	1		•Grid	•Grille	3	Outside
* 30	1	1	1	1	1		•Cable set	•Toron	3	
* 31	4	4	4	4	4	75015105	Grommet	Passe-fil	3	Ø14
* 32	2	2	2	2	2	73016166	Insulator	Isolant	3	
* 33	1	1	1	1	1	32104156	Suction pipe socket	Support de tuyau d'aspiration	3	
* 34	1	1	1	1	1	71079035	Cable fitting	Presse étoupe	3	Ø29/36
* 35	1	1	1	1	1	71079012	Locking nut	Contre-écrou	3	Ø29
* 36	1	1	1	1	1	32104190	Insulator	Isolant	1,2	Gas heating
* 37	1	1	1	1	1	55013731	Ventilation kit	Kit ventilation	1,2	Complete Gas heating 74600013-
* 38	1	1	1	1	1	56000193	•Fan replacement kit	•Kit remplacement ventilateur	1,2	
* 39	1	1	1	1	1	32105709	••Fan support	••Support ventilateur	3	
* 40	1	1	1	1	1	32105228	•Deflector	•Déflecteur	3	-00310010
* 41	1	1	1	1	1	75011103	•Joint gasket	•Anneau d'étanchéité	1,2	
* 42	1	1	1	1	1	32105230	•Grid	•Grille	3	
* 42A	1	1	1	1	1	71020086	Grid	Grille	3	



610776

Issue	Month	Year
02	01	05

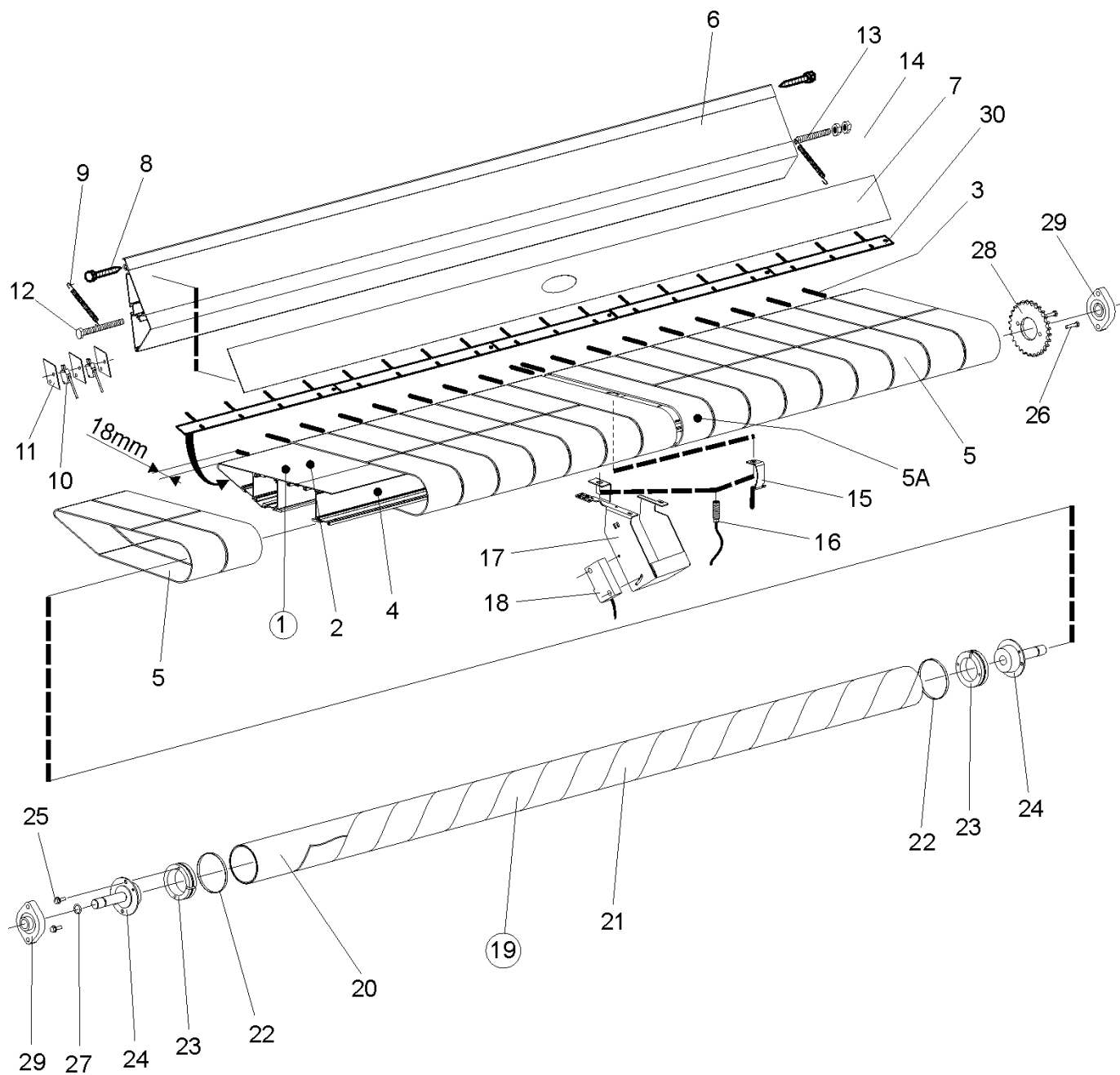
IC44819,IC44821,IC44825,IC44828,IC44832

Suction device and ventilation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610776/1	3	1	2005

Aspiration et ventilation

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819										
		IC44821									
			IC44825								
				IC44828							
					IC44832						
1	1	1	1	1	1	1	55012310	Cooler fan	Ventilateur	3	Complete
	1	1	1	1	1	1	55012490	Cooler fan	Ventilateur	3	Complete
2	1	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	4	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	
4	2	2	2	2	2	2	32100148	•Spacer	•Entretoise	3	
5	1	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	8	8	8	8	8	8	74033101	•Screw	•Vis	3	M6x16
7	1	1	1	1	1	1	32104296	•Motor bracket	•Support moteur	3	-44800029
	1	1	1	1	1	1	32104431	•Motor bracket	•Support moteur	3	44800030-
8	1	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
9	1	1	1	1	1	1	32101362	•Spiral	•Volute	3	-44800029
	1	1	1	1	1	1	32104438	•	•	3	44800030-
10	1	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1						32104375	Vapour suction tube	Tube aspiration des buées	3	
		1					32104374	Vapour suction tube	Tube aspiration des buées	3	
			1				32104373	Vapour suction tube	Tube aspiration des buées	3	
				1			32104372	Vapour suction tube	Tube aspiration des buées	3	
					1		32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating
19	1	1	1	1	1	1	32104432	Nozzle	Buse	3	Side output



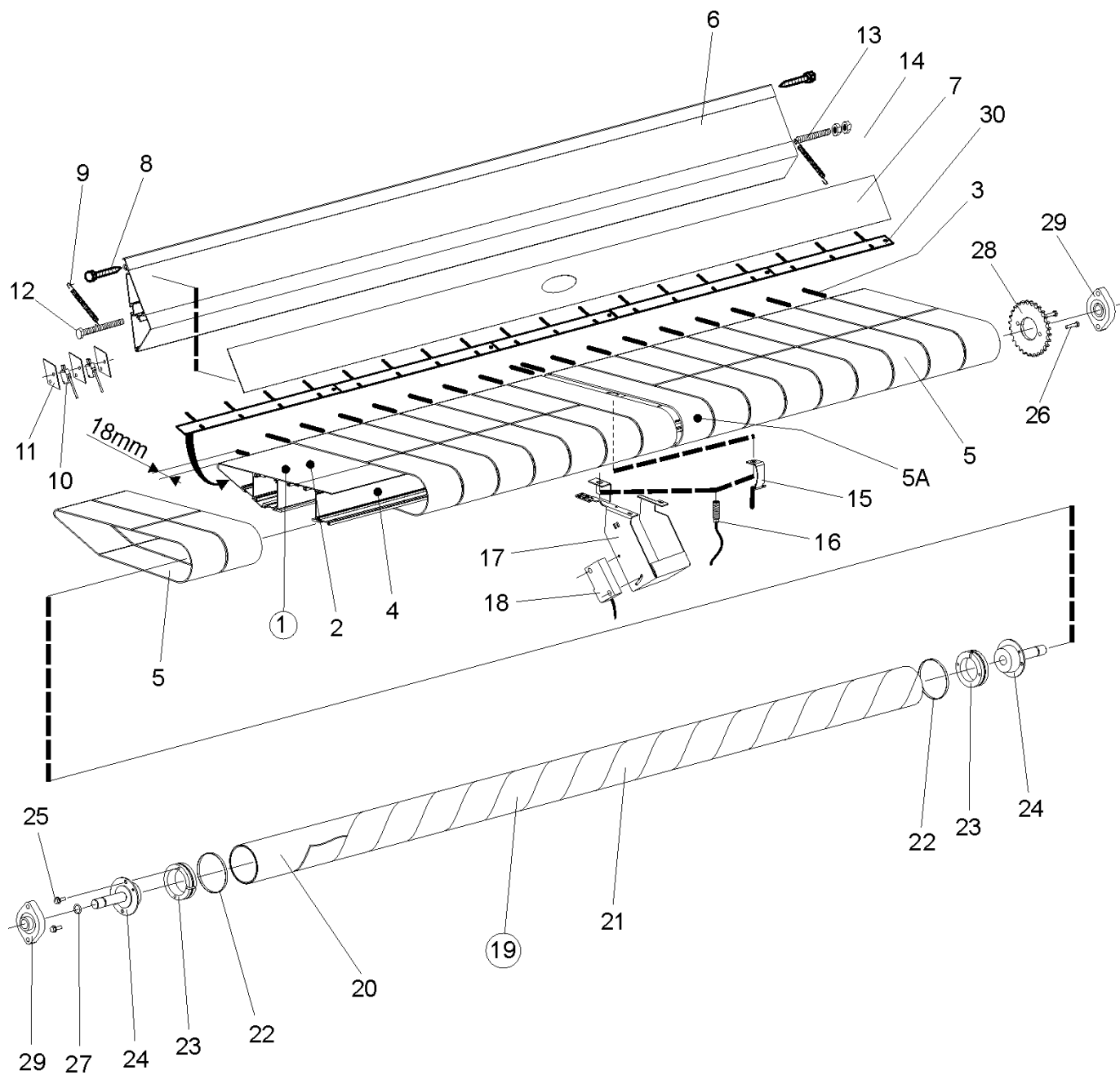
IC44819,IC44821,IC44825,IC44828,IC44832

Feeding table

Table engagement

Illustration Issue Month Year
Schéma Issue Month Year
610777/1 3 5 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
1	1					32100675	Feeding table	Table d'engagement	3	Complete
		1				32100674	Feeding table	Table d'engagement	3	Complete
			1			32100673	Feeding table	Table d'engagement	3	Complete
				1		32100672	Feeding table	Table d'engagement	3	Complete
					1	32100671	Feeding table	Table d'engagement	3	Complete
2	1						•Feeding table	•Table d'engagement	3	
		1					•Feeding table	•Table d'engagement	3	
			1				•Feeding table	•Table d'engagement	3	
				1			•Feeding table	•Table d'engagement	3	
					1		•Feeding table	•Table d'engagement	1,2	
3	18	20	24	26	30	74023105	•Pin	•Goupille	3	Ø3x30
4	1					64000505	Intermediate table	Table intermédiaire	3	
		1				64000504	Intermediate table	Table intermédiaire	3	
			1			64000503	Intermediate table	Table intermédiaire	3	
				1		64000502	Intermediate table	Table intermédiaire	3	
					1	64000501	Intermediate table	Table intermédiaire	3	
5	17	19	23	25	29	77010219	Feeding strip	Bande d'engagement	1,2	
5A	1	1	1	1	1	77010300	Feeding strip	Bande d'engagement	1,2	L=90mm
6	1					32100605	Finger protection	Sécurité mains	3	
		1				32100604	Finger protection	Sécurité mains	3	
			1			32100603	Finger protection	Sécurité mains	3	
				1		32100602	Finger protection	Sécurité mains	3	
					1	32100601	Finger protection	Sécurité mains	3	
7	1					32102345	Upper side casing	Bandeau façade	3	
		1				32102344	Upper side casing	Bandeau façade	3	
			1			32102343	Upper side casing	Bandeau façade	3	
				1		32102342	Upper side casing	Bandeau façade	3	
					1	32102341	Upper side casing	Bandeau façade	3	
8	2	2	2	2	2	74020234	Screw	Vis	3	M8x25
9	2	2	2	2	2	32101296	Return spring	Ressort de rappel	3	
10	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2	
11	3	3	3	3	3	71078020	End plate	Plaque isolante	3	
12	1	1	1	1	1	74020054	Screw	Vis	3	M6x50
13	1	1	1	1	1	32100964	Threaded bar	Tige filetée	3	M6x70
14	2	2	2	2	2	74033202	Cage nut	Ecrou	3	M6
15	1	1	1	1	1	32103565	Cells support	Support cellules	3	
16	1	1	1	1	1	71050189	Photocell	Cellule photoélectrique	1,2	
17	1	1	1	1	1	32104407	Cells support	Support cellules	3	With folding only
18	1	1	1	1	1	71050188	Photocell	Cellule photoélectrique	1,2	
19	1					55012405	Feeding satellite	Satellite engagement	3	Complete
		1				55012404	Feeding satellite	Satellite engagement	3	Complete
			1			55012403	Feeding satellite	Satellite engagement	3	Complete
				1		55012402	Feeding satellite	Satellite engagement	3	Complete
					1	55012401	Feeding satellite	Satellite engagement	3	Complete
20	1					32100065	•Pipe	•Tube	3	
		1				32100064	•Pipe	•Tube	3	
			1			32100063	•Pipe	•Tube	3	
				1		32100062	•Pipe	•Tube	3	
					1	32100061	•Pipe	•Tube	3	
21	11	12	14	15	17	77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
22	2	2	2	2	2	72046158	•Clamp	•Collier de serrage	3	
23	2	2	2	2	2	32100021	•Cone	•Cône	3	
24	2	2	2	2	2	32103831	•Ferrule	•Embout	3	
25	2	2	2	2	2	74033003	•Screw	•Vis	3	M6x20



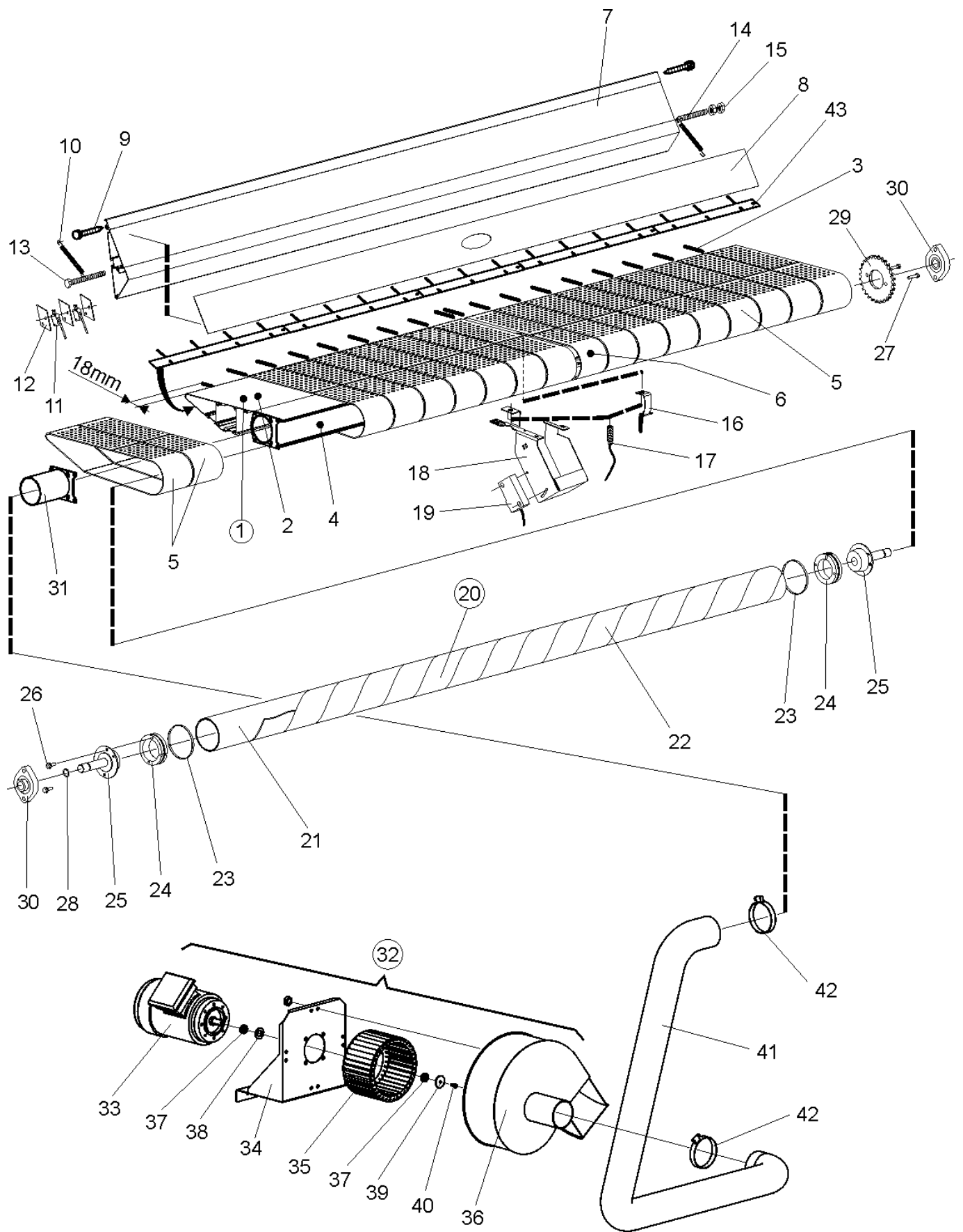
IC44819,IC44821,IC44825,IC44828,IC44832

Feeding table

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610777/1	3	5	2006

Table engagement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
		IC44821								
			IC44825							
				IC44828						
					IC44832					
26	2	2	2	2	2	74020030	•Screw	•Vis	3	M6x30
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	3	Ø15
28	1	1	1	1	1	32104347	•Disc	•Disque	3	28 teeth
29	2	2	2	2	2	73010080	Bearing box	Palier	3	
30	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional



610778

Issue	Month	Year
05	10	09

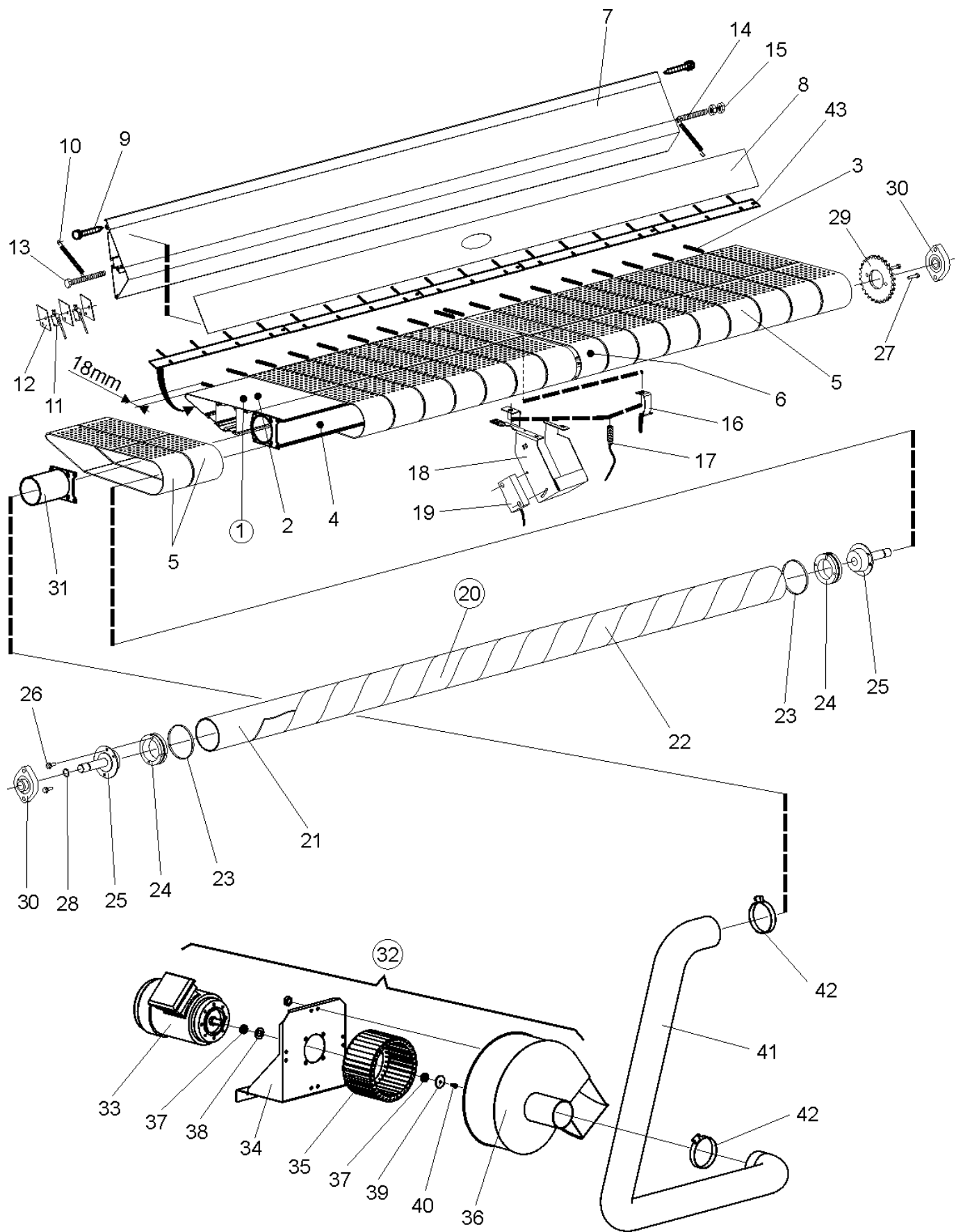
IC44819,IC44821,IC44825,IC44828,IC44832

Feeding table with suction

Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/4	6	10	2009

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
1	1					32100675	Feeding table	Table d'engagement	3	Complete
		1				32100674	Feeding table	Table d'engagement	3	Complete
			1			32100673	Feeding table	Table d'engagement	3	Complete
				1		32100672	Feeding table	Table d'engagement	3	Complete
					1	32100671	Feeding table	Table d'engagement	3	Complete
2	1						•Feeding table	•Table d'engagement	3	
		1					•Feeding table	•Table d'engagement	3	
			1				•Feeding table	•Table d'engagement	3	
				1			•Feeding table	•Table d'engagement	3	
					1		•Feeding table	•Table d'engagement	1,2	
3	18	20	24	26	30	74023105	•Pin	•Goupille	3	Ø3x30
4	1					32102825	Vacuum feeding table	Table aspirante	3	
		1				32102824	Vacuum feeding table	Table aspirante	3	
			1			32102823	Vacuum feeding table	Table aspirante	3	
				1		32102822	Vacuum feeding table	Table aspirante	3	
					1	32102821	Vacuum feeding table	Table aspirante	3	
* 5	17	19	23	25	29	77010252	Feeding strip	Bande d'engagement	1,2	
* 6	1	1	1	1	1	77010308	Feeding strip	Bande d'engagement	1,2	L=90mm
7	1					32100605	Finger protection	Sécurité mains	3	
		1				32100604	Finger protection	Sécurité mains	3	
			1			32100603	Finger protection	Sécurité mains	3	
				1		32100602	Finger protection	Sécurité mains	3	
					1	32100601	Finger protection	Sécurité mains	3	
8	1					32102345	Upper side casing	Bandeau façade	3	
		1				32102344	Upper side casing	Bandeau façade	3	
			1			32102343	Upper side casing	Bandeau façade	3	
				1		32102342	Upper side casing	Bandeau façade	3	
					1	32102341	Upper side casing	Bandeau façade	3	
9	2	2	2	2	2	74020234	Screw	Vis	3	M8x25
10	2	2	2	2	2	32101296	Return spring	Ressort de rappel	3	
11	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2	
12	3	3	3	3	3	71078020	End plate	Plaque isolante	3	
13	1	1	1	1	1	74020054	Screw	Vis	3	M6x50
14	1	1	1	1	1	32100964	Threaded bar	Tige filetée	3	M6x70
15	2	2	2	2	2	74033202	Cage nut	Ecrou	3	M6
16	1	1	1	1	1	71050189	Photocell	Cellule photoélectrique	1,2	
17	1	1	1	1	1	32103644	Photocell	Cellule photoélectrique	1,2	
18	1	1	1	1	1	32104407	Cells support	Support cellules	3	With folding only
19	1	1	1	1	1	71050188	Photocell	Cellule photoélectrique	1,2	
20	1					55012405	Feeding satellite	Satellite engagement	3	Complete
		1				55012404	Feeding satellite	Satellite engagement	3	Complete
			1			55012403	Feeding satellite	Satellite engagement	3	Complete
				1		55012402	Feeding satellite	Satellite engagement	3	Complete
					1	55012401	Feeding satellite	Satellite engagement	3	Complete
21	1					32100065	Pipe	Tube	3	
		1				32100064	Pipe	Tube	3	
			1			32100063	Pipe	Tube	3	
				1		32100062	Pipe	Tube	3	
					1	32100061	Pipe	Tube	3	
22	11	12	14	15	17	77010002050	Adhesive strip	Bande adhésive	3	L=50m
23	2	2	2	2	2	72046158	Clamp	Collier de serrage	3	
24	2	2	2	2	2	32100021	Cone	Cône	3	
25	2	2	2	2	2	32103831	Ferrule	Embout	3	
26	2	2	2	2	2	74033003	Screw	Vis	3	M6x20



610778

Issue	Month	Year
05	10	09

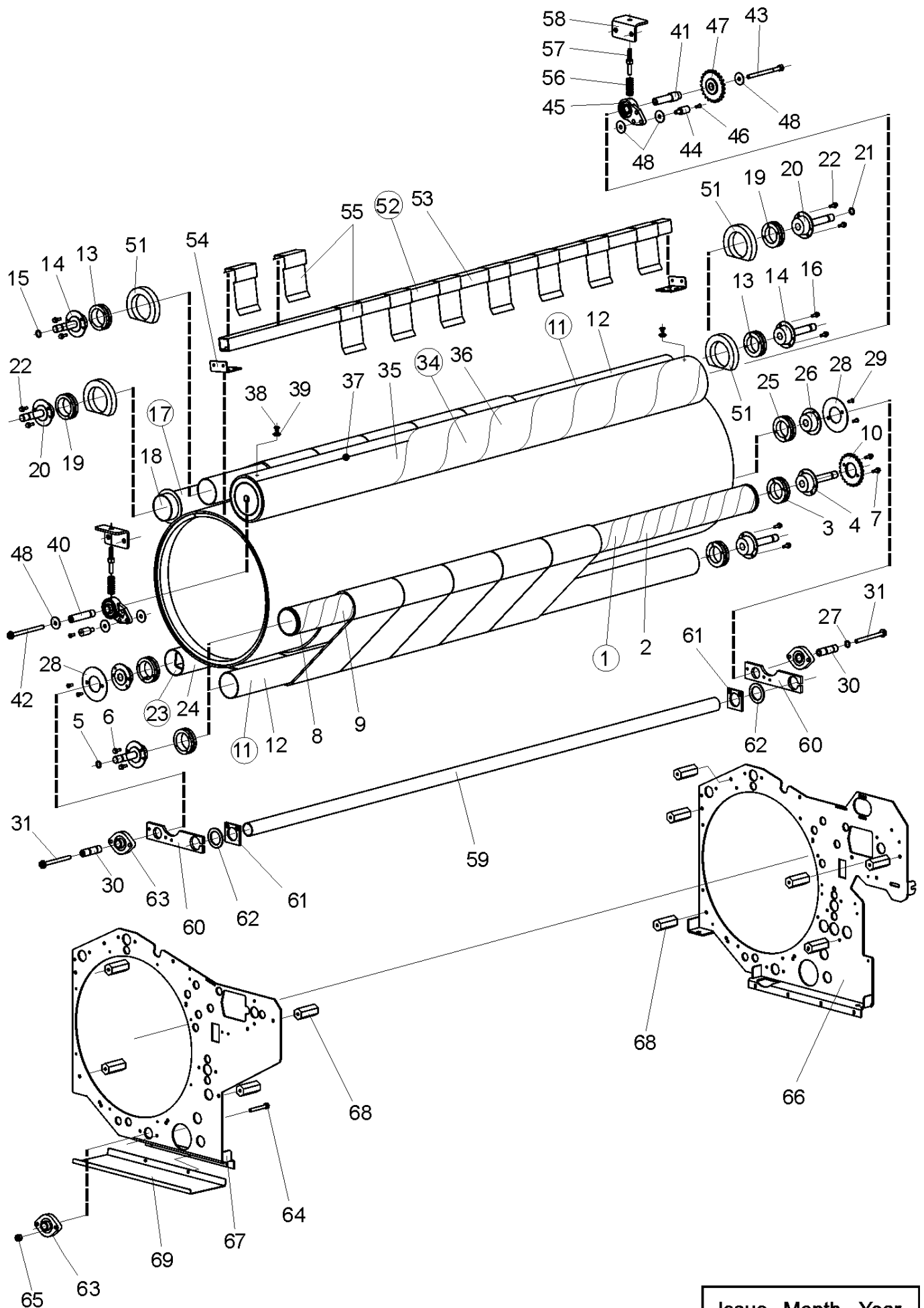
IC44819,IC44821,IC44825,IC44828,IC44832

Feeding table with suction

Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/4	6	10	2009

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
		IC44821								
			IC44825							
				IC44828						
					IC44832					
27	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
28	1	1	1	1	1	73016189	O-ring	Joint torique	3	Ø15
29	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth
30	2	2	2	2	2	73010080	Bearing box	Palier	3	
31	1	1	1	1	2	32102798	Flange	Bride	3	
32	1	1	1	1	2	55012183	Suction table turbine	Turbine table aspiration	3	Complete
33	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
34	1	1	1	1	1	32102777	•Rail	•Support	3	
* 35	1	1	1	1	1	56000145	•Turbine	•Turbine	3	Kit -72800007
* 35	1	1	1	1	1	71020085	•Turbine	•Turbine	3	72800008-
36	1	1	1	1	1	32102819	•Spiral	•Volute	3	
37	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
38	1	1	1	1	1	74036011	•Washer	•Rondelle	3	Ø14
39	1	1	1	1	1	74036806	•Washer	•Rondelle	3	Ø5x30
40	1	1	1	1	1	74020080	•Screw	•Vis	3	M5x12
41	3	3	3	3	5	75015195	Hose	Tuyau flexible	3	Ø70
42	2	2	2	2	4	72046162	Cramp	Collier	3	Ø70/90
43	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional



610785

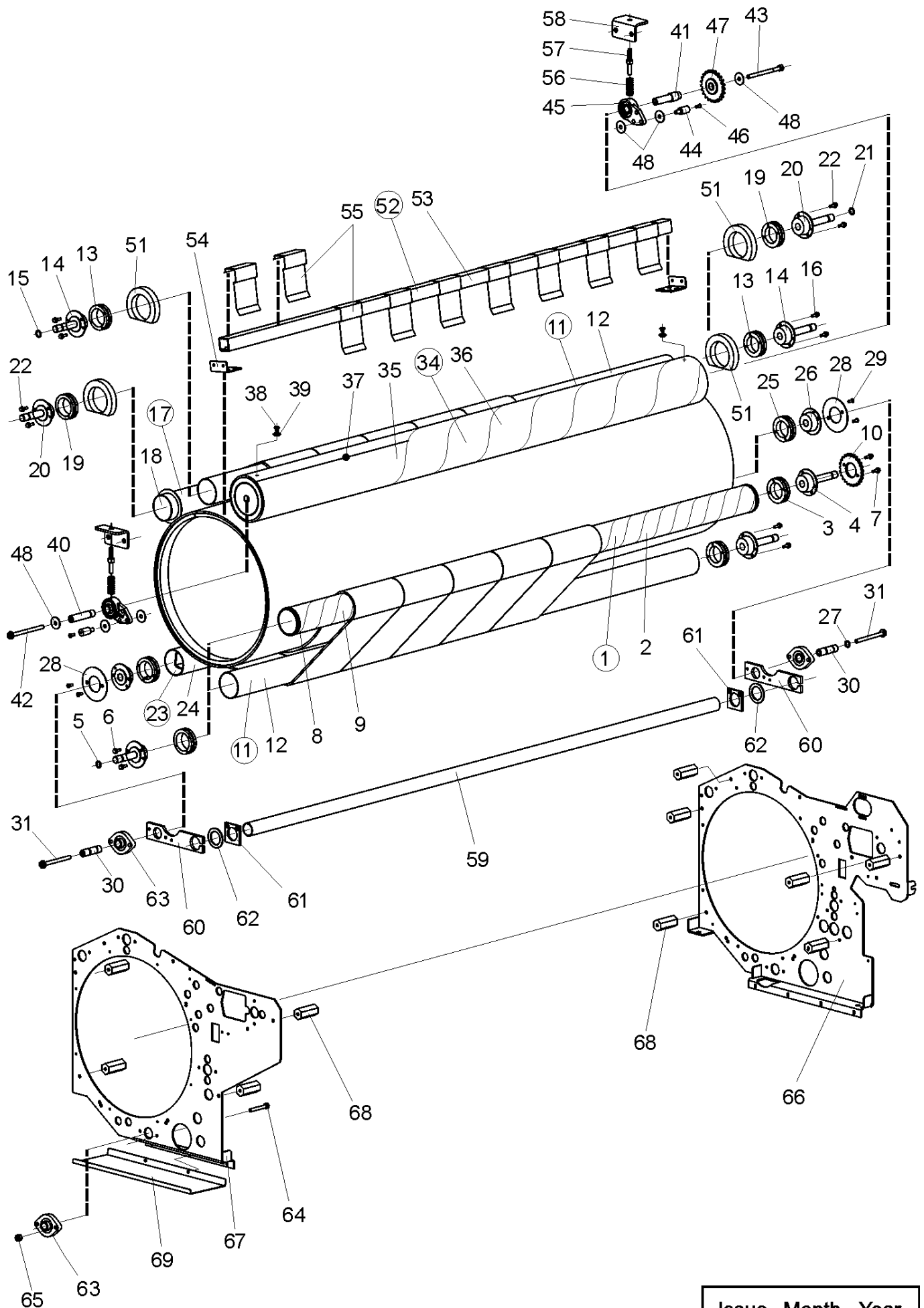
Issue	Month	Year
02	10	06

IC44819,IC44821,IC44825,IC44828,IC44832**Satellites**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	3	10	2006

Satellites

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819										
	IC44821										
	IC44825										
	IC44828										
	IC44832										
	1	1					55012015	Driving satellite	Satellite entraînement	3	Complete
		1					55012014	Driving satellite	Satellite entraînement	3	Complete
			1				55012013	Driving satellite	Satellite entraînement	3	Complete
				1			55012012	Driving satellite	Satellite entraînement	3	Complete
					1		55012011	Driving satellite	Satellite entraînement	3	Complete
	2	1					32100065	•Pipe	•Tube	3	
		1					32100064	•Pipe	•Tube	3	
			1				32100063	•Pipe	•Tube	3	
				1			32100062	•Pipe	•Tube	3	
					1		32100061	•Pipe	•Tube	3	
	3	2	2	2	2		32100021	•Cone	•Cône	3	
	4	2	2	2	2		32103831	•Ferrule	•Embout	3	
	5	1	1	1	1		73016189	•O-ring	•Joint torique	3	Ø15
	6	2	2	2	2		74033003	•Screw	•Vis	3	M6x20
	7	2	2	2	2		74020030	•Screw	•Vis	3	M6x30
	8	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
	9	11m	12m	14m	15m	17m	77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
	10	1	1	1	1	1	32100988	•Disc	•Disque	3	25 teeth
	11	2					55012025	Gear satellite	Satellite renvoi	3	Complete
			2				55012024	Gear satellite	Satellite renvoi	3	Complete
				2			55012023	Gear satellite	Satellite renvoi	3	Complete
					2		55012022	Gear satellite	Satellite renvoi	3	Complete
	12	1					55012021	Gear satellite	Satellite renvoi	3	Complete
		1					32100065	•Pipe	•Tube	3	
			1				32100064	•Pipe	•Tube	3	
				1			32100063	•Pipe	•Tube	3	
					1		32100062	•Pipe	•Tube	3	
						1	32100061	•Pipe	•Tube	3	
	13	2	2	2	2		32100021	•Cone	•Cône	3	
	14	2	2	2	2		32103831	•Ferrule	•Embout	3	
	15	1	1	1	1		73016189	•O-ring	•Joint torique	3	Ø15
	16	4	4	4	4		74033003	•Screw	•Vis	3	M6x20
	17	1					55012035	Strips guide satellite	Satellite guide bandes	3	Complete
			1				55012034	Strips guide satellite	Satellite guide bandes	3	Complete
				1			55012033	Strips guide satellite	Satellite guide bandes	3	Complete
					1		55012032	Strips guide satellite	Satellite guide bandes	3	Complete
						1	55012031	Strips guide satellite	Satellite guide bandes	3	Complete
18	1						32100075	•Pipe	•Tube	3	
		1					32100074	•Pipe	•Tube	3	
			1				32100073	•Pipe	•Tube	3	
				1			32100072	•Pipe	•Tube	3	
					1		32100071	•Pipe	•Tube	3	
	19	2	2	2	2		32100021	•Cone	•Cône	3	
	20	2	2	2	2		32103831	•Ferrule	•Embout	3	
	21	1	1	1	1		73016189	•O-ring	•Joint torique	3	Ø15
22	4	4	4	4	4		74033003	•Screw	•Vis	3	M6x20
	23	1					55012045	Tension satellite	Satellite tendeur	3	Complete
			1				55012044	Tension satellite	Satellite tendeur	3	Complete
				1			55012043	Tension satellite	Satellite tendeur	3	Complete
					1		55012042	Tension satellite	Satellite tendeur	3	Complete
24	1						55012041	Tension satellite	Satellite tendeur	3	Complete
		1					32100085	•Pipe	•Tube	3	
			1				32100084	•Pipe	•Tube	3	
				1			32100083	•Pipe	•Tube	3	



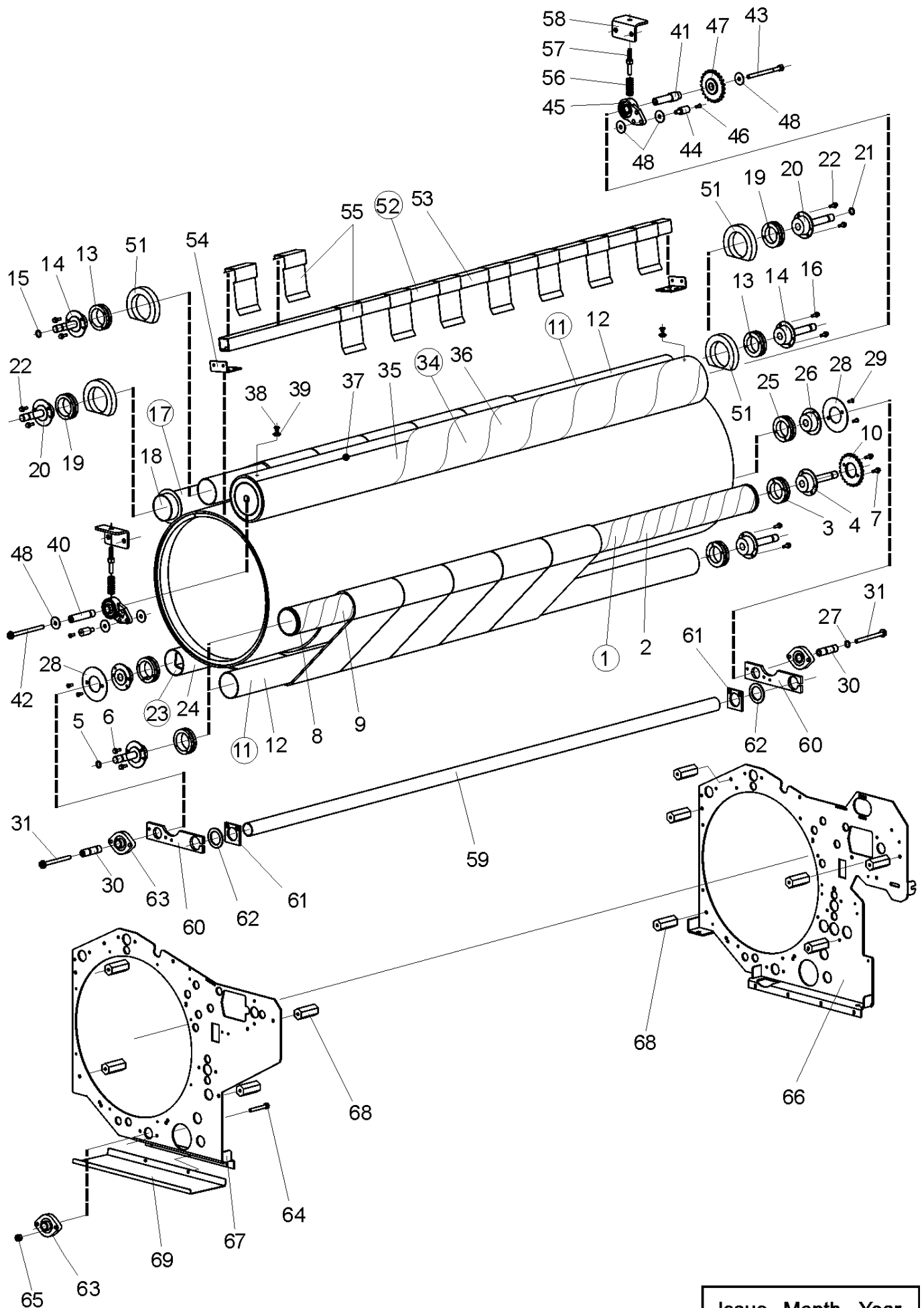
610785

Issue	Month	Year
02	10	06

IC44819,IC44821,IC44825,IC44828,IC44832**Satellites**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	3	10	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
					1	32100082	•Pipe	•Tube	3	
				1		32100081	•Pipe	•Tube	3	
25	2	2	2	2	2	32100021	•Cone	•Cône	1,2	
26	2	2	2	2	2	32100024	•Ferrule	•Embout	3	
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	1,2	Ø15
28	2	2	2	2	2	32100100	•Disc	•Disque	3	
29	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
30	2	2	2	2	2	32100036	•Shaft	•Axe	3	
* 31	2	2	2	2	2	74020260	•Screw	•Vis	3	M10x100
* 32	-	-	-	-	-		•	•		Not used
* 33	-	-	-	-	-		•	•		Not used
34	1					55012235	Presser satellite	Satellite presseur	3	Complete
		1				55012234	Presser satellite	Satellite presseur	3	Complete
			1			55012233	Presser satellite	Satellite presseur	3	Complete
				1		55012232	Presser satellite	Satellite presseur	3	Complete
					1	55012231	Presser satellite	Satellite presseur	3	Complete
35	1					32104225	•Pipe	•Tube	3	
		1				32104224	•Pipe	•Tube	3	
			1			32104223	•Pipe	•Tube	3	
				1		32104222	•Pipe	•Tube	3	
					1	32104221	•Pipe	•Tube	3	
36	1	1				77010278	•Trim	•Garniture	3	15mm
			1	1		77010279	•Trim	•Garniture	3	15mm
					1	77010280	•Trim	•Garniture	3	15mm
37	1					77010281	•Nomex fitting	•Garniture Nomex	3	
		1				77010282	•Nomex fitting	•Garniture Nomex	3	
			1			77010283	•Nomex fitting	•Garniture Nomex	3	
				1		77010284	•Nomex fitting	•Garniture Nomex	3	
					1	77010285	•Nomex fitting	•Garniture Nomex	3	
38	2	2	2	2	2	74010035	•Screw	•Vis	3	
39	2	2	2	2	2	74036602	•Washer	•Rondelle	3	Ø6
40	1	1	1	1	1	32101161	•Shaft	•Arbre	3	Short
41	1	1	1	1	1	32103493	•Shaft	•Arbre	3	Long
* 42	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
43	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
44	2	2	2	2	2	32100026	•Spacer	•Entretoise	3	
45	2	2	2	2	2	73010066	•Bearing box	•Palier	3	
46	2	2	2	2	2	74033101	•Screw	•Vis	3	M6x16
47	1	1	1	1	1	32103494	•Free wheel	•Roue libre	3	23 tooth
48	6	6	6	6	6	74036803	•Washer	•Rondelle	3	Ø10
* 49	-	-	-	-	-		•	•		Not used
* 50	-	-	-	-	-		•	•		Not used
51	4	4	4	4	4	32101307	Seal	Joint	3	
52	1					55012245	Stripper	Décolleur	3	Complete
		1				55012244	Stripper	Décolleur	3	Complete
			1			55012243	Stripper	Décolleur	3	Complete
				1		55012242	Stripper	Décolleur	3	Complete
					1	55012241	Stripper	Décolleur	3	Complete
53	1					32103735	•Square tube	•Tube carrée	3	
		1				32103734	•Square tube	•Tube carrée	3	
			1			32103733	•Square tube	•Tube carrée	3	
				1		32103732	•Square tube	•Tube carrée	3	
					1	32103731	•Square tube	•Tube carrée	3	
54	2	2	2	2	2	32103740	•Rail	•Support	3	



610785

Issue	Month	Year
02	10	06

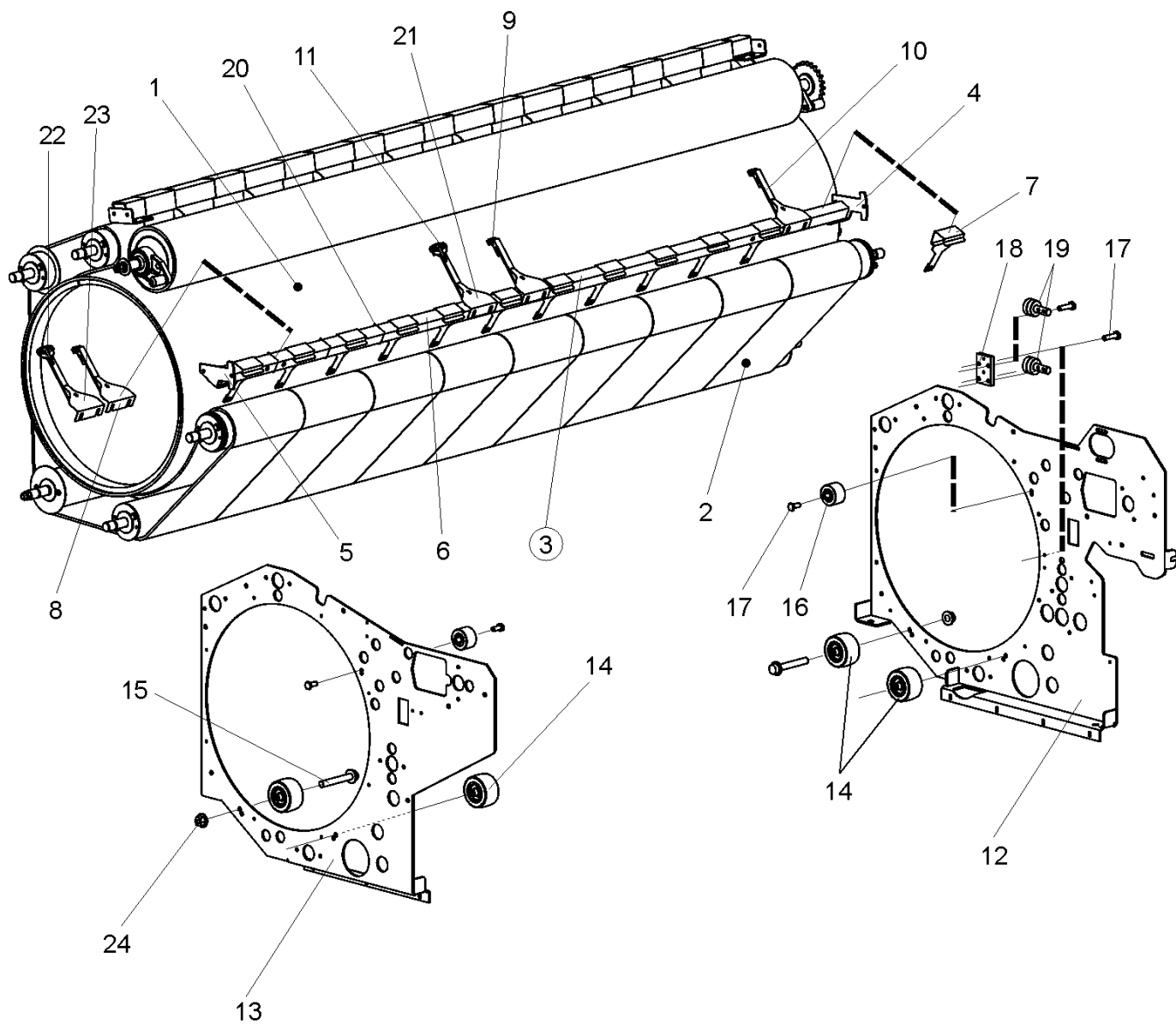
IC44819,IC44821,IC44825,IC44828,IC44832

Satellites

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	3	10	2006

Satellites

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819										
		IC44821									
			IC44825								
				IC44828							
					IC44832						
55	9	10	12	13	15		32103729	•Stripper	•Décolleur	3	
* 56	2	2	2	2	2		32001249	Detaching spring	Ressort de décolleur	3	
57	2	2	2	2	2		32104241	Heating element	Guide	3	
58	2	2	2	2	2		32104242	Corner element	Equerre	3	
59	1						32100115	Pipe	Tube	3	
		1					32100114	Pipe	Tube	3	
			1				32100113	Pipe	Tube	3	
				1			32100112	Pipe	Tube	3	
					1		32100111	Pipe	Tube	3	
60	2	2	2	2	2		32103828	Tension arm	Bras tendeur	3	
61	2	2	2	2	2		32100105	Heating element	Guide	3	
62	2	2	2	2	2		32103829	Spacer	Entretoise	3	
63	12	12	12	12	12		73010080	Bearing box	Palier	1,2	
64	24	24	24	24	24		74033010	Screw	Vis	3	M8x35
65	24	24	24	24	24		74011205	Locking nut	Ecrou frein	3	M8
66	1	1	1	1	1		32104243	Plate	Platine	3	Right
67	1	1	1	1	1		32104244	Plate	Platine	3	Left
68	12	12	12	12	12		32100041	Spacer	Entretoise	3	
69	1	1	1	1	1		32104324	Deflector	Défecteur	3	

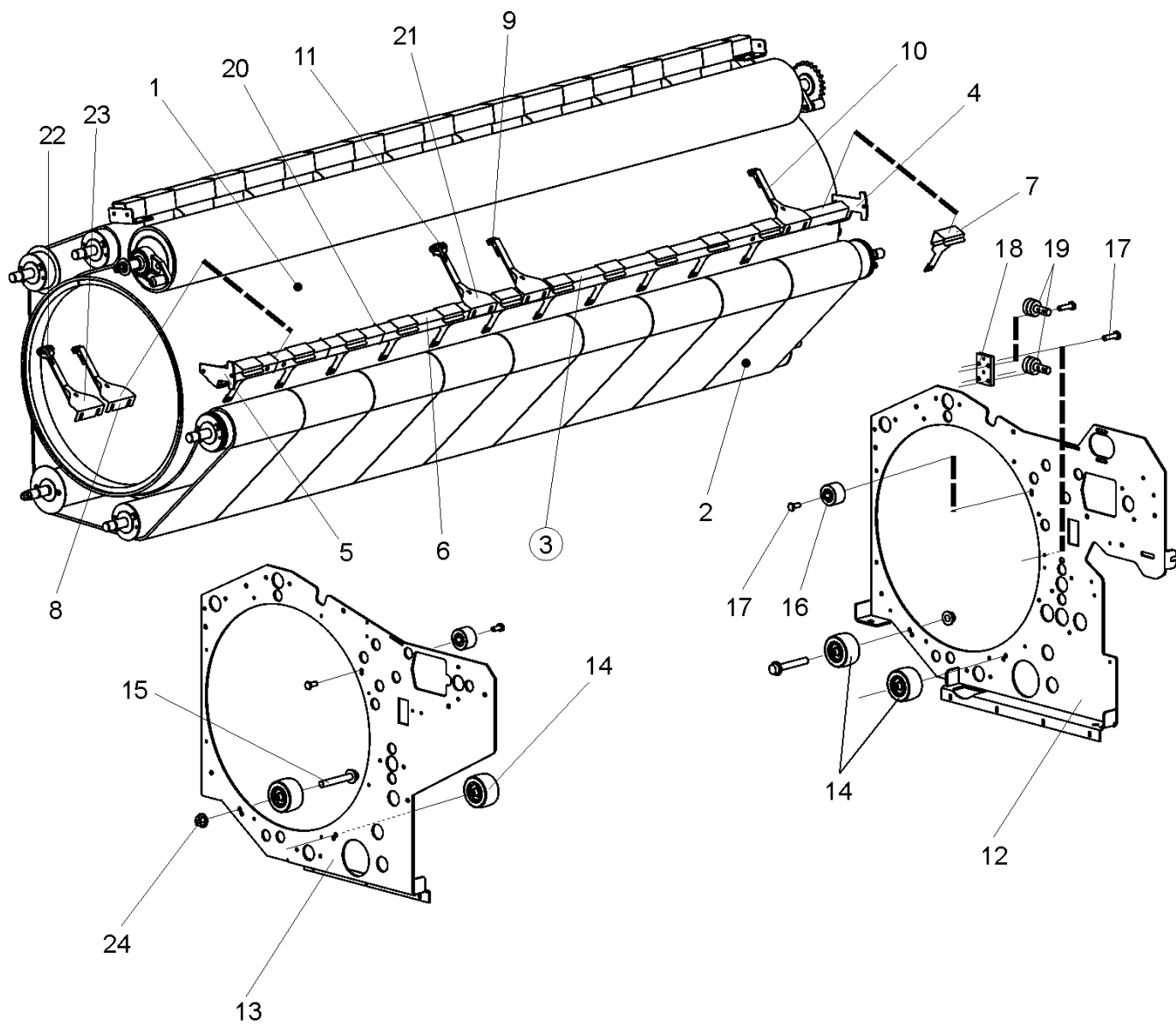


IC44819,IC44821,IC44825,IC44828,IC44832**Cylinders and strips bar**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/4	7	5	2006

Cylindres et barre décolleurs

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819					
	IC44821					
	IC44825					
	IC44828					
	IC44832					
	1	32103915	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103914	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103913	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103912	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103911	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103865	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103864	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103863	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103862	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103861	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32102685	Cylinder	Cylindre	3	Dubixium®
	1	32102684	Cylinder	Cylindre	3	Dubixium®
	1	32102683	Cylinder	Cylindre	3	Dubixium®
	1	32102682	Cylinder	Cylindre	3	Dubixium®
	1	32102681	Cylinder	Cylindre	3	Dubixium®
	2	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
3	9	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
	1	55007976	Strips bar	Barre décolleurs	3	Complete
	1	55008274	Strips bar	Barre décolleurs	3	Complete
	1	55007992	Strips bar	Barre décolleurs	3	Complete
	1	55008304	Strips bar	Barre décolleurs	3	Complete
4	1	55007133	Strips bar	Barre décolleurs	3	Complete
	1	32100106	•Supporting bracket	•Patte de maintien	3	Right
5	1	32100107	•Supporting bracket	•Patte de maintien	3	Left
6	1	32100125	•Pipe	•Tube	3	
	1	32100124	•Pipe	•Tube	3	
	1	32100123	•Pipe	•Tube	1,2	
	1	32100122	•Pipe	•Tube	3	
	1	32100121	•Pipe	•Tube	3	
7	12	32102191	•Stripper	•Décolleur	1,2	
8	1	32102813	Temperature sensor	Capteur de température	1,2	L=2m PT100
9	1	32102813	Temperature sensor	Capteur de température	1,2	L=2m PT100
10	1	32104549	Temperature sensor	Capteur de température	1,2	L=3m PT100
	1	32104549	Temperature sensor	Capteur de température	1,2	L=3m PT100
	1	32103386	Temperature sensor	Capteur de température	1,2	L=4m PT100
11	1	32104160	Temperature sensor	Capteur de température	1,2	Safety
12	1	32104243	Plate	Platine	3	Right
13	1	32104244	Plate	Platine	3	Left
14	4	55012952	Cylinder support roller	Galet support cylindre	1,2	
15	4	74020197	Screw	Vis	3	M8x70
16	2	55012134	Roller	Galet	1,2	Upper
17	8	74033003	Screw	Vis	3	M6x20
* 18	1	32102807	Spacer	Entretoise	3	-61700035
* 19	1	32105066	Spacer	Entretoise	3	61700036-
* 20	2	32104168	Stop	Butée	1,2	
* 21	5	71076053	Cramp	Collier	3	
* 21	1	32104158	Safety support	Support sécurité	3	



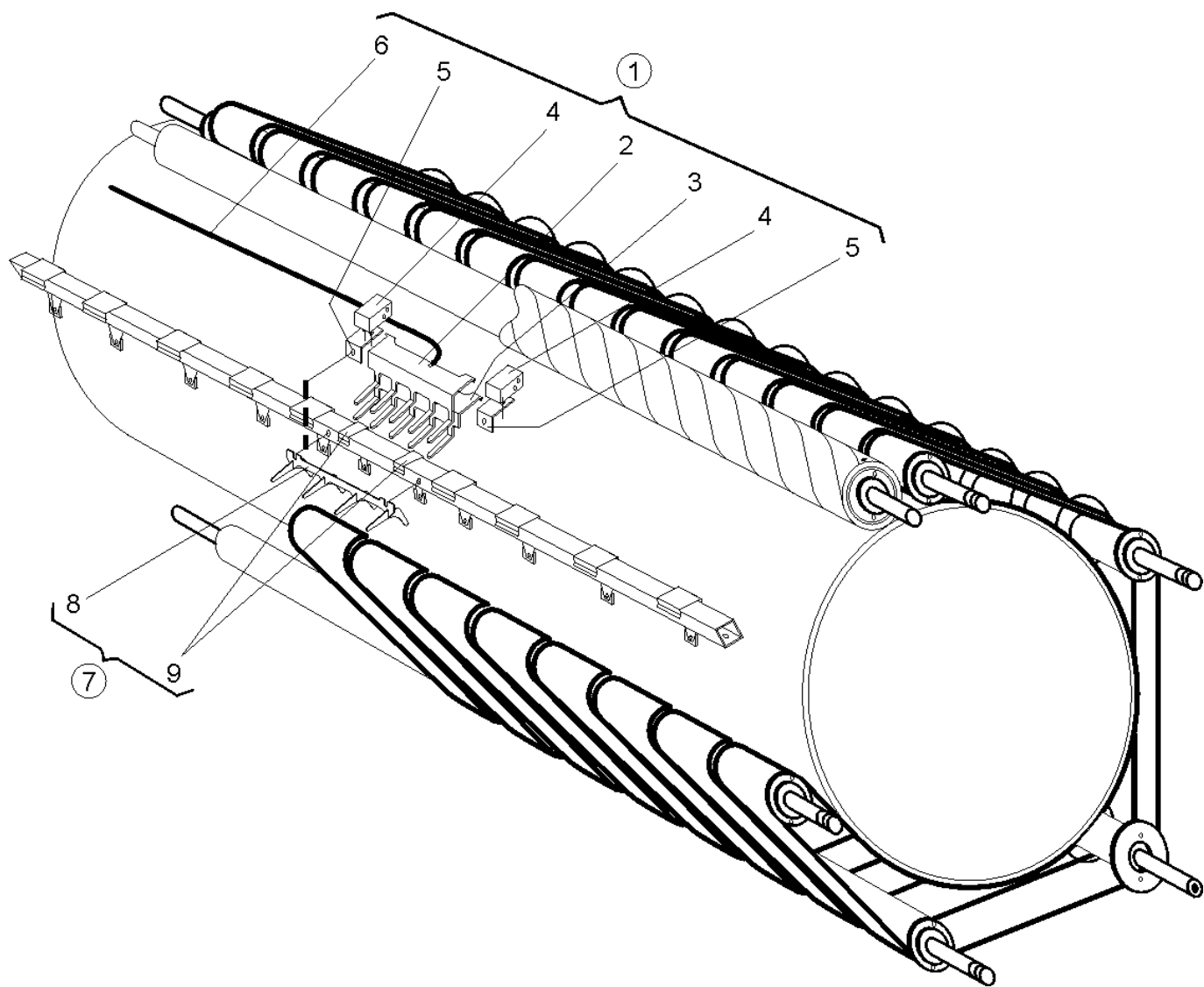
IC44819,IC44821,IC44825,IC44828,IC44832

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration Issue Month Year
Schéma Issue Month Year
610783/4 7 5 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
* 22	1	1	1	1	1	55013503	Circuit breaker	Fusible	1,2	Thermal With Dubixium®
* 23	1	1	1	1	1	32104158	•Safety support	•Support sécurité	1,2	With Dubixium®
24	4	4	4	4	4	74033203	Cage nut	Ecrou	3	M8



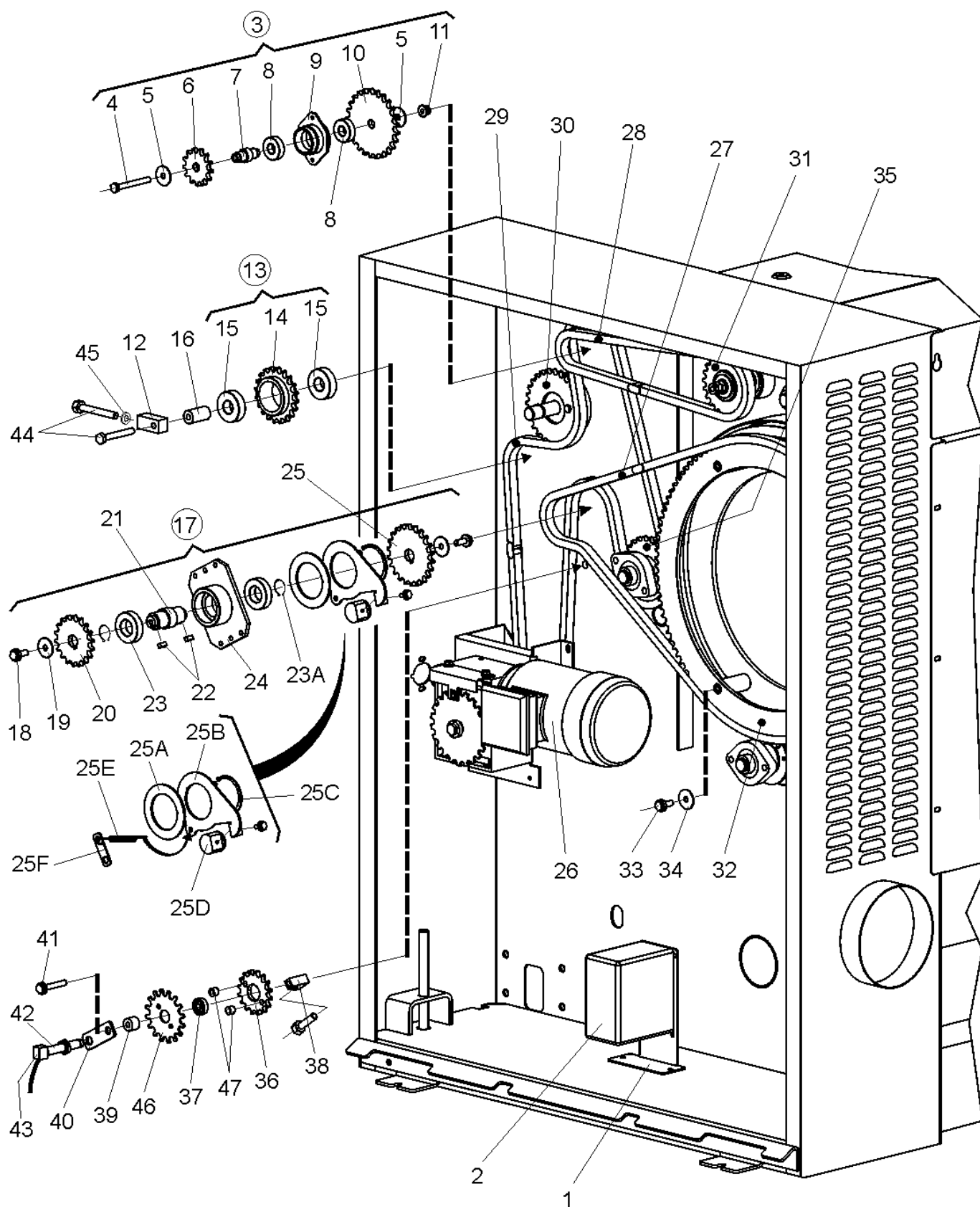
IC44819,IC44821,IC44825,IC44828,IC44832

DIAMMS Option

Option DIAMMS

Illustration Issue Month Year
Schéma Issue Month Year
610784/1 2 10 2007

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011308	DIAMMS Option	Option DIAMMS	1,2	Complete
2	1	32102773	•Humidity sensor comb	•Râteau	3	Upper
3	1	32102774	•Humidity sensor comb	•Râteau	1,2	Lower
4	2	32102775	•Comb support	•Support râteau	1,2	
5	2	32102776	•Corner element	•Equerre	3	
6	4m	71041096	•Cable	•Câble	1,2	2x0.22mm ²
7	1	56000129	Linen guide kit	Kit guide linge	1,2	Complete
8	1	32105146	•Linen guide	•Guide linge	1,2	
9	2	32105159	•Stripper	•Décolleur	1,2	

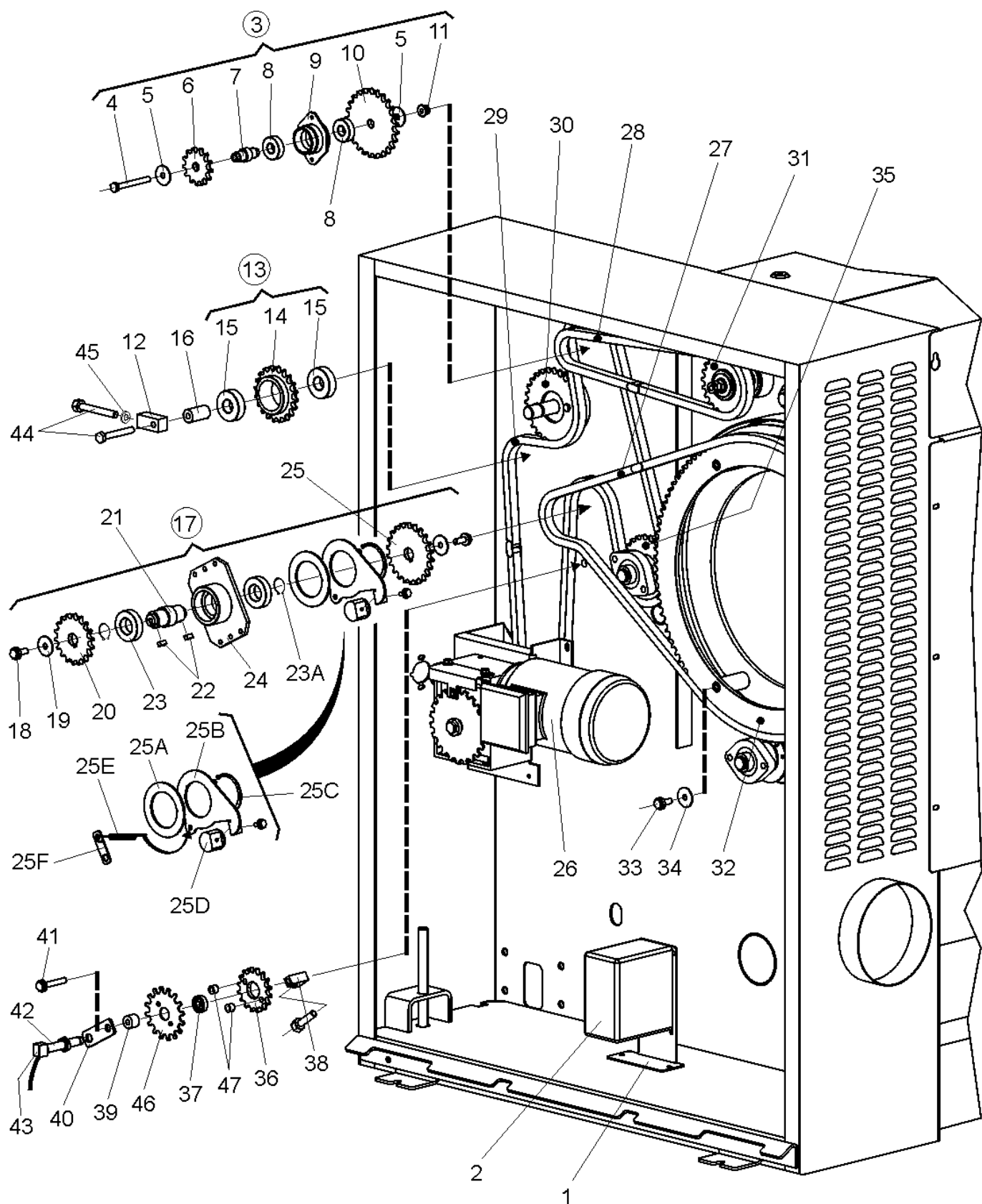


IC44819,IC44821,IC44825,IC44828,IC44832**Motion**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610782/4	6	6	2008

Mouvement

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819										
		IC44821									
			IC44825								
				IC44828							
					IC44832						
1	1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	1	32105068	AC speed drive	Convertisseur de fréquence	1,2	Configured -74500018
	1	1	1	1	1	1	32105181	AC speed drive	Convertisseur de fréquence	1,2	Configured 74500019-
3	1	1	1	1	1	1	55012221	Drive pinion	Pignon d'entraînement	1,2	Complete
4	1	1	1	1	1	1		•Screw	•Vis	3	M8x70
5	2	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1	1		•Hub	•Moyeu	3	
15	2	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1	1	32100029	Shaft	Axe	3	
17	1	1	1	1	1	1	55012141	Drive pinion	Pignon d'entraînement	1,2	
18	2	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
23A	2	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
24	1	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
25	1	1	1	1	1	1	32103975	•Disc	•Disque	3	22 tooth
* 25A	1	1	1	1	1	1	32105251	•Washer	•Rondelle d'appui	3	81700026-
* 25B	1	1	1	1	1	1	32105250	•Guide tension	•Tendeur	3	81700026-
* 25C	1	1	1	1	1	1	74026060	•Circlip	•Circlip	3	Ø55 81700026-
* 25D	1	1	1	1	1	1	32008043	•Bolster	•Patin	3	81700026-
* 25E	1	1	1	1	1	1	32006090	•Return spring	•Ressort de rappel	3	81700026-
* 25F	1	1	1	1	1	1	32104341	•Cells support	•Support cellules	3	81700026-
26	1	1	1	1	1	1	55012390	Back-gearred motor	Moto-réducteur	1,2	Complete ill. 610779
27	1	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
28	1	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
29	1	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
30	1	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
31	1	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 tooth
32	1	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
33	3	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
34	3	3	3	3	3	3	74036801	Washer	Rondelle	3	Ø8
35	1	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth
36	1	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
37	1	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
38	1	1	1	1	1	1	32104100	Chain adjuster	Tendeur de chaîne	3	
39	1	1	1	1	1	1	32104340	Spacer	Entretoise	3	-52100002
	1	1	1	1	1	1	32104520	Spacer	Entretoise	3	52100003-
40	1	1	1	1	1	1	32104341	Cells support	Support cellules	3	-52100002
	1	1	1	1	1	1	32104519	Cells support	Support cellules	3	52100003-
41	1	1	1	1	1	1	74033015	Screw	Vis	3	M10x30



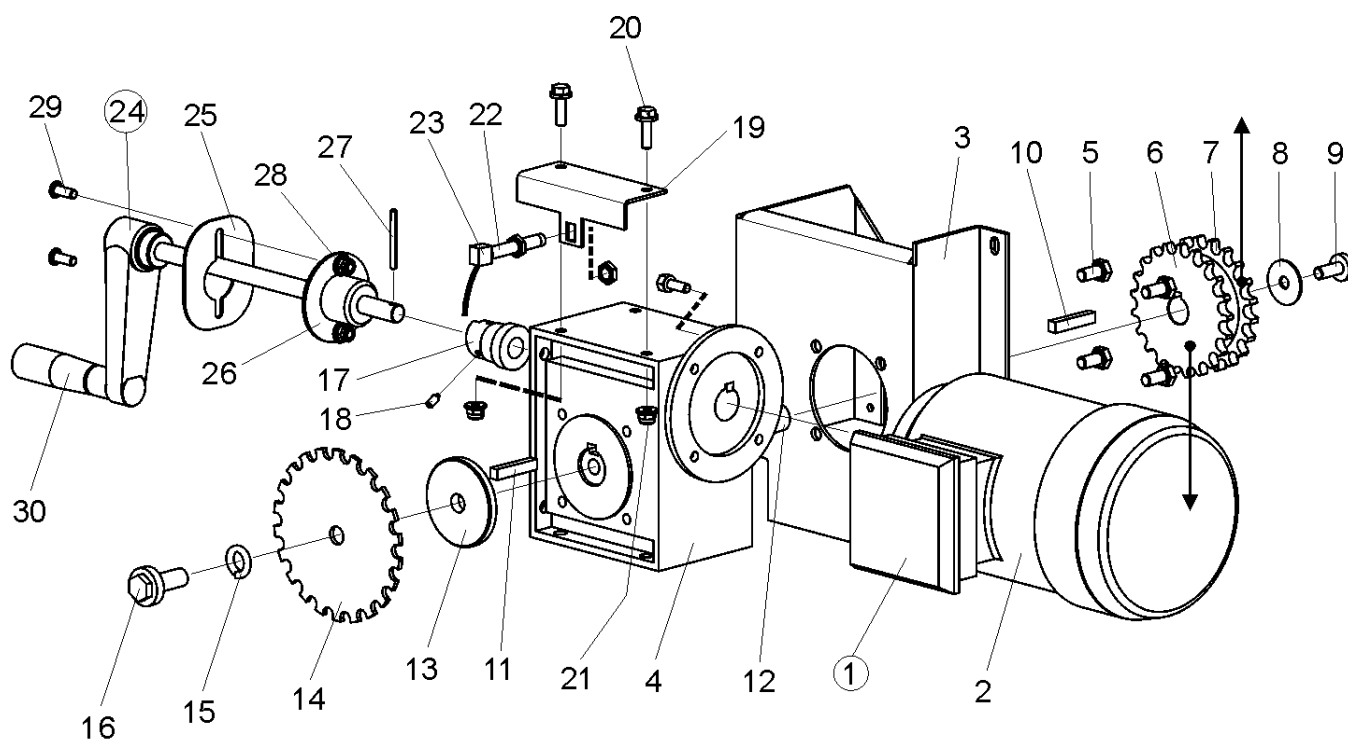
IC44819,IC44821,IC44825,IC44828,IC44832

Motion

Illustration Issue Month Year
Schéma Issue Month Year
610782/4 6 6 2008

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
42	1	1	1	1	1	71050197	Inductive detector	Détecteur inductif	1,2	
43	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
44	2	2	2	2	2	74020060	Screw	Vis	3	M8x35
45	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
46	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	52100003-
47	2	2	2	2	2	32104517	Spacer	Entretoise	3	52100003-



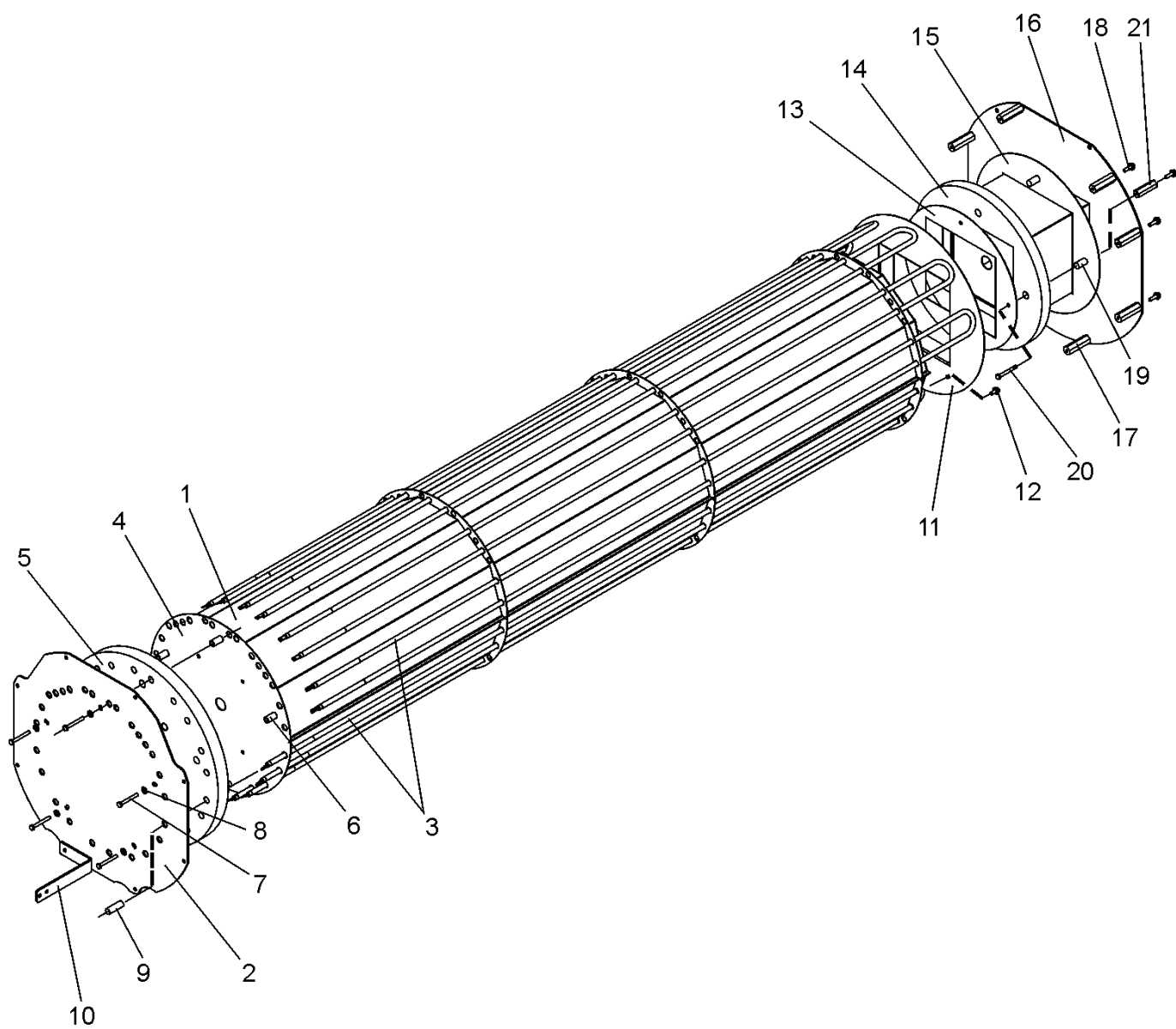
IC44819,IC44821,IC44825,IC44828,IC44832

Back-geared motor and hand control

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610779/2	1	6	2004

Motoréducteur et commande manuelle

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012390	Back-geared motor	Moto-réducteur	1,2	Complete
2	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	1	32100684	•Back-geared motor support	•Support motoréducteur	3	
4	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
5	4	74020057	•Screw	•Vis	3	M8x16
6	1	32100990	•End piece	•Pignon	3	21 tooth
7	1	32100984	•Disc	•Disque	3	21 tooth
8	1	74036801	•Washer	•Rondelle	3	Ø8
9	1	74033007	•Screw	•Vis	3	M8x20
10	1	32101293	•Key	•Clavette	3	L=29mm
11	1	32101644	•Key	•Clavette	3	L=30mm
12	1	32100683	•Shaft	•Arbre	3	
* 13	1	31000670	•Bearing washer	•Rondelle blocage palier	3	
14	1	32100695	•Rotation detection disk	•Disque détection rotation	3	
15	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
16	1	74033021	•Screw	•Vis	3	M12x30
17	1	32101117	•Peg tooth	•Gueule de loup	3	
18	2	74020227	•Ball screw	•Vis à bille	3	M5x8
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003	•Screw	•Vis	3	M6x20
21	2	74033253	•Nut	•Écrou	3	M6
22	1	71050197	Inductive detector	Détecteur inductif	1,2	
23	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
24	1	55007112	Hand control	Commande manuelle	3	Complete
25	1	32101164	•Block plate	•Plaque de verrouillage	3	
26	1	32100042	•Bearing box	•Palier	3	
27	1	74023039	•Pin	•Goupille	3	Ø4x40
28	2	74033253	•Nut	•Écrou	1,2	M6
29	2	74033101	•Screw	•Vis	3	M6x16
30	1	32100144	•Handle	•Manivelle	3	



610765

Issue	Month	Year
01	06	04

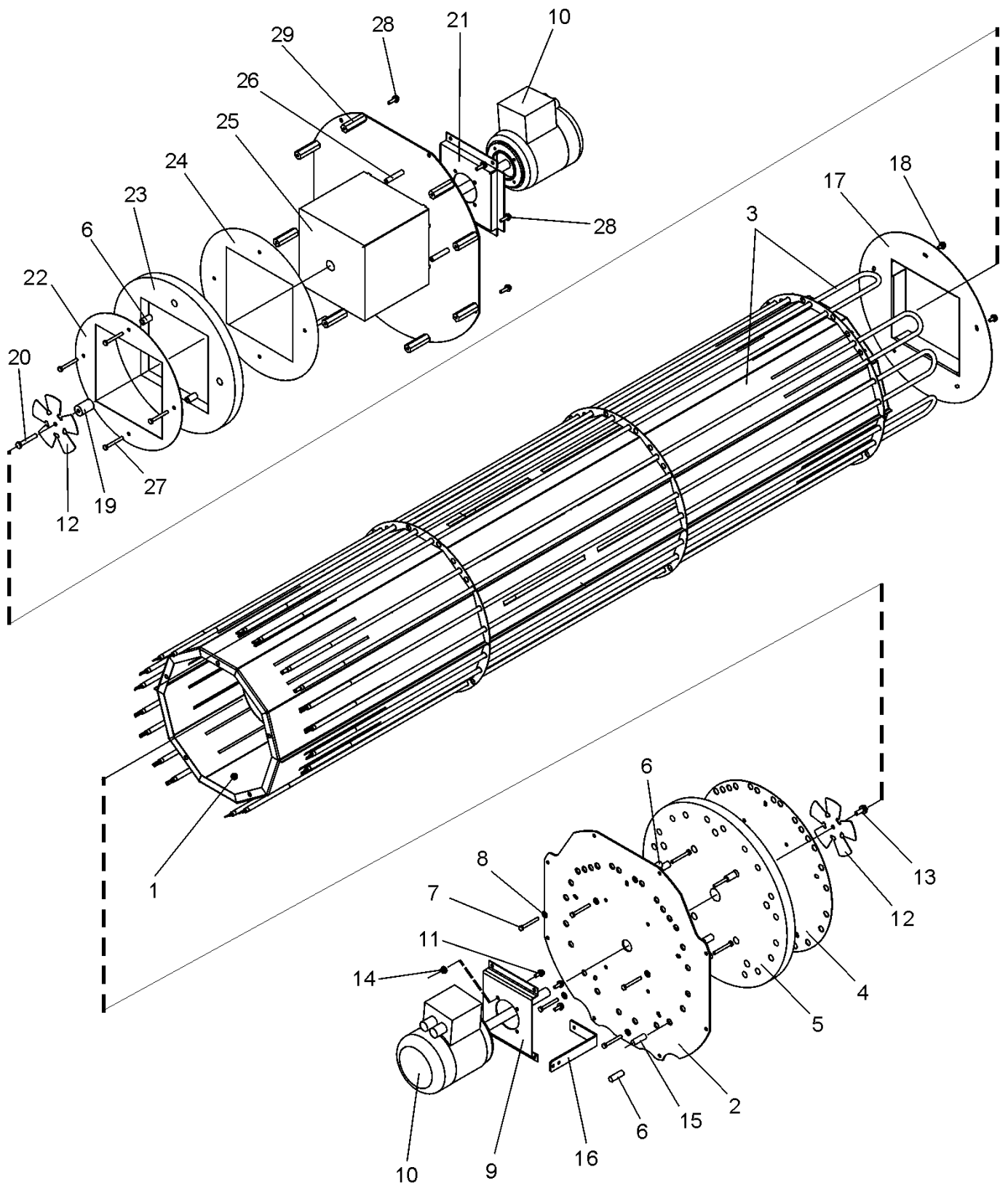
IC44819,IC44821,IC44825,IC44828,IC44832

Electrical heating

Chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610765/1	2	6	2004

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819					
		IC44821				
			IC44825			
				IC44828		
				IC44832		
* 1	1		32101725	Resistors support	Support résistances	3
* *		1	32101724	Resistors support	Support résistances	3
* *		1	32101723	Resistors support	Support résistances	3
* *		1	32101722	Resistors support	Support résistances	3
* *			32101721	Resistors support	Support résistances	3
2	1	1	32103830	End flange	Flasque d'extrémité	3 Left
3	9		71070155	Heating element	Résistance chauffante	1,2 3650W, 400V
		9	71070154	Heating element	Résistance chauffante	1,2 4050W, 400V
		9	71070153	Heating element	Résistance chauffante	1,2 4800W, 400V
		9	71070152	Heating element	Résistance chauffante	1,2 5200W, 400V
		9	71070151	Heating element	Résistance chauffante	1,2 5950W, 400V
4	1	1	32103833	Protection panel	Plaque protectrice	3 Left
5	1	1	75015204	Insulator	Isolant	3 Left
6	5	5	32100038	Spacer	Entretoise	3
7	5	5	74020054	Screw	Vis	3 M6x50
8	5	5	74036006	Washer	Rondelle	3 Ø6
9	18	18	71077037	Pipe lining	Manchon de protection	3
10	1	1	32104155	Cable retainer	Support de câble	3
11	1	1	32104163	End flange	Flasque d'extrémité	3 Right
12	5	5	74033001	Screw	Vis	3 M6x12
13	1	1	32103943	Protection panel	Plaque protectrice	3 Right
14	1	1	75015205	Insulator	Isolant	3 Right
15	1	1	32103845	Protection panel	Plaque protectrice	3 Right
16	1	1	32103835	End flange	Flasque d'extrémité	3 Right
17	8	8	32103614	Spacer	Entretoise	3 L=60mm
18	12	12	74033003	Screw	Vis	3 M6x20
19	4	4	32100038	Spacer	Entretoise	3
20	4	4	74020054	Screw	Vis	3 M6x50
21	4	4	32103839	Spacer	Entretoise	3



610766

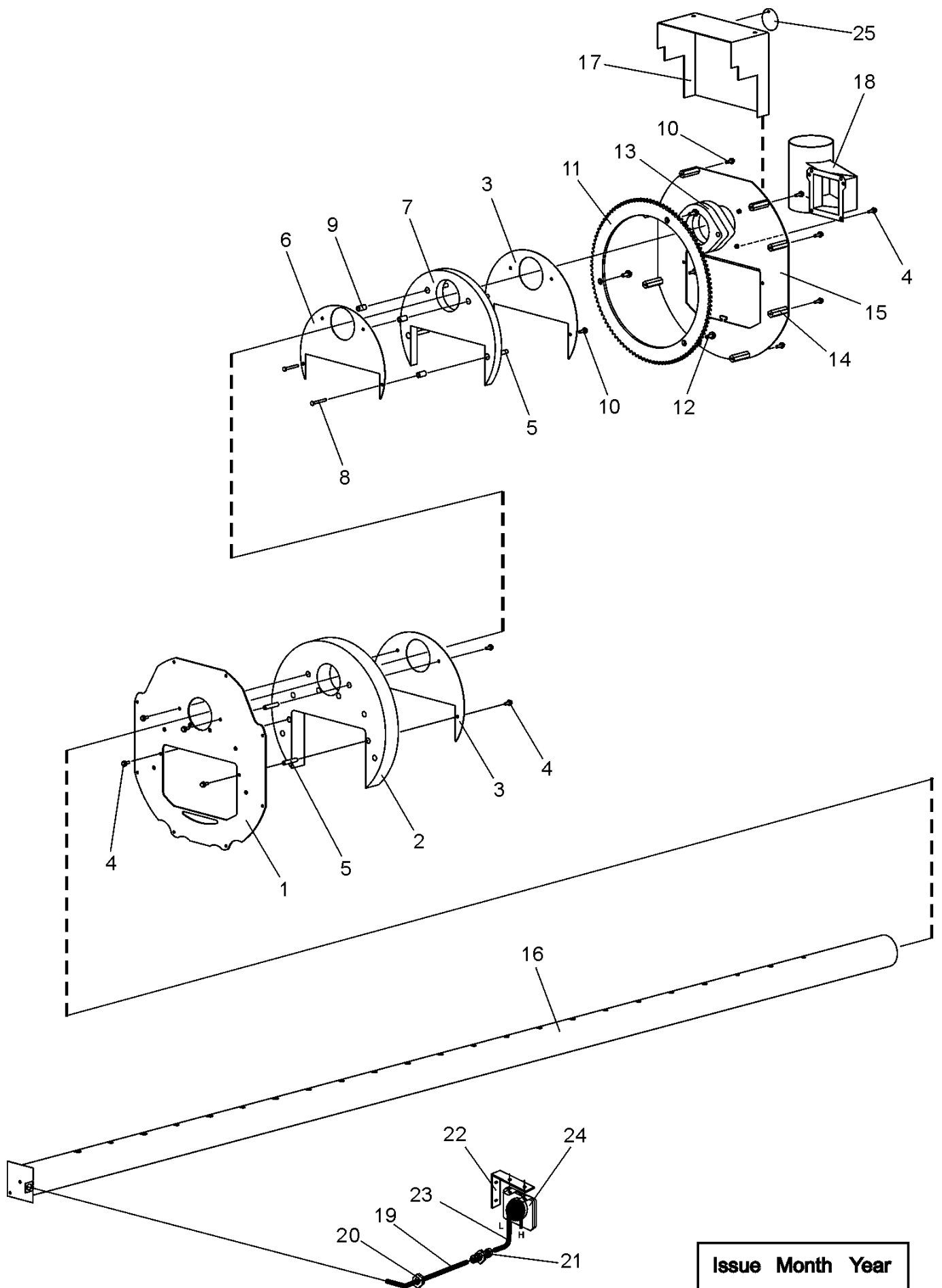
Issue	Month	Year
01	06	04

IC44819,IC44821,IC44825,IC44828,IC44832**Electric heating with air circulation**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610766/1	3	10	2006

Chauffage électrique chaleur tournante

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
		IC44821								
			IC44825							
				IC44828						
					IC44832					
1	1					32101725	Resistors support	Support résistances	3	
		1				32101724	Resistors support	Support résistances	3	
			1			32101723	Resistors support	Support résistances	3	
				1		32101722	Resistors support	Support résistances	3	
					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103931	End flange	Flasque d'extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	13	13	13	13	13	32100038	Spacer	Entretoise	3	
7	9	9	9	9	9	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	1	1	1	1	1	32100187	Motor bracket	Support moteur	3	
10	2	2	2	2	2	71014106	Motor	Moteur	3	18kW
11	8	8	8	8	8	74033002	Screw	Vis	3	M6x16
12	2	2	2	2	2	32100845	Turbine	Turbine	3	
13	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
14	4	4	4	4	4	74033253	Nut	Écrou	3	M6
15	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
16	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
17	1	1	1	1	1	32104163	End flange	Flasque d'extrémité	3	Right
18	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
19	1	1	1	1	1	32103941	Extension element	Rallonge	3	
20	1	1	1	1	1	74020031	Screw	Vis	3	M8x50
21	1	1	1	1	1	32103942	Motor bracket	Support moteur	3	
22	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
23	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
24	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
25	1	1	1	1	1	32103936	End flange	Flasque d'extrémité	3	Right
26	4	4	4	4	4	32103839	Spacer	Entretoise	3	
* 27	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
28	16	16	16	16	16	74033003	Screw	Vis	3	M6x20
29	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm



610780

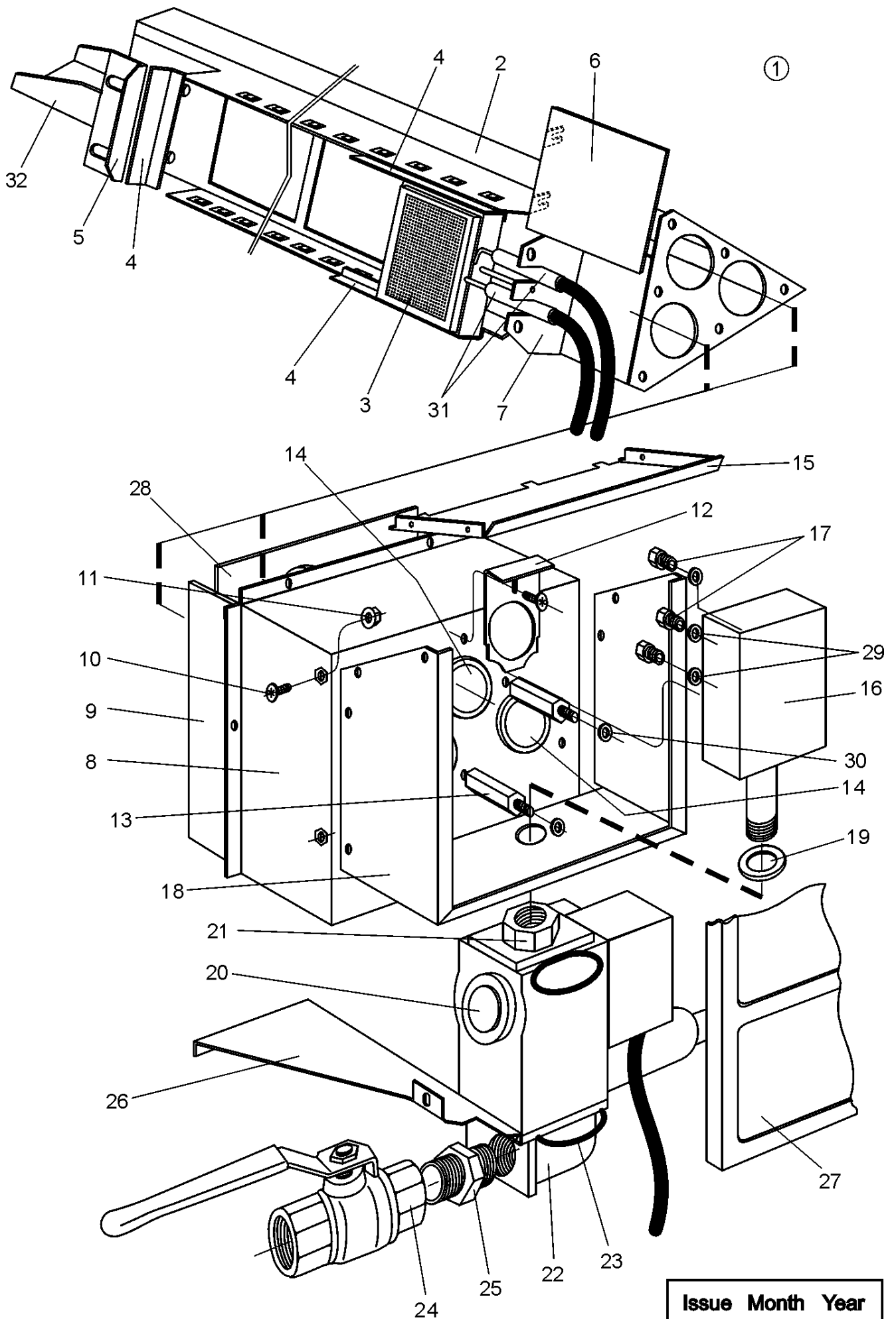
Issue	Month	Year
02	12	05

IC44819,IC44821,IC44825,IC44828,IC44832**Vapor suction gas heating**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610780/1	2	12	2005

Aspiration chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
1	1	1	1	1	1	32104026	End flange	Flasque d'extrémité	3	Left
2	1	1	1	1	1	75015206	Insulator	Isolant	3	Left
3	2	2	2	2	2	32104027	Mounting plate	Plaque de fixation	3	
4	12	12	12	12	12	74033002	Screw	Vis	3	M6x16
5	8	8	8	8	8	32103839	Spacer	Entretoise	3	
6	1	1	1	1	1	32104028	Mounting plate	Plaque de fixation	3	
7	1	1	1	1	1	75015207	Insulator	Isolant	3	Right
8	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
9	4	4	4	4	4	32100038	Spacer	Entretoise	3	
10	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
11	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
12	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
13	2	2	2	2	2	75015208	Insulator	Isolant	3	
14	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm
15	1	1	1	1	1	32104025	End flange	Flasque d'extrémité	3	Right
16	1					32104055	Products of combustion suction tube	Tube aspiration produits combustion	3	
		1				32104054	Products of combustion suction tube	Tube aspiration produits combustion	3	
			1			32104053	Products of combustion suction tube	Tube aspiration produits combustion	3	
				1		32104052	Products of combustion suction tube	Tube aspiration produits combustion	3	
					1	32104051	Products of combustion suction tube	Tube aspiration produits combustion	3	
17	1	1	1	1	1	32103508	Fender waling	Capot de protection	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	ill. 610776
19	1	1	1	1	1	32101099	Branch pipe	Tube de raccordement	3	
20	1	1	1	1	1	31003509	Opening in partition	Traversée de cloison	3	G1/8"
21	1	1	1	1	1	32006860	Right connection	Piquage droit	3	
22	1	1	1	1	1	32101098	Pressure switch support	Support pressosat	3	
23	1	1	1	1	1	72046136	Polyamide pipe	Tube polyamide	3	Ø6x8 by meter
24	1	1	1	1	1	72060062	Pressostat	Pressostat	1,2	
25	1	1	1	1	1	32104516	Protective plug	Obturbateur de protection	3	



610768

Issue	Month	Year
01	06	04

IC44819 -62900016,IC44821 -62900016,IC44825 -62900016,IC44828 -62900016,IC44832 -62900016

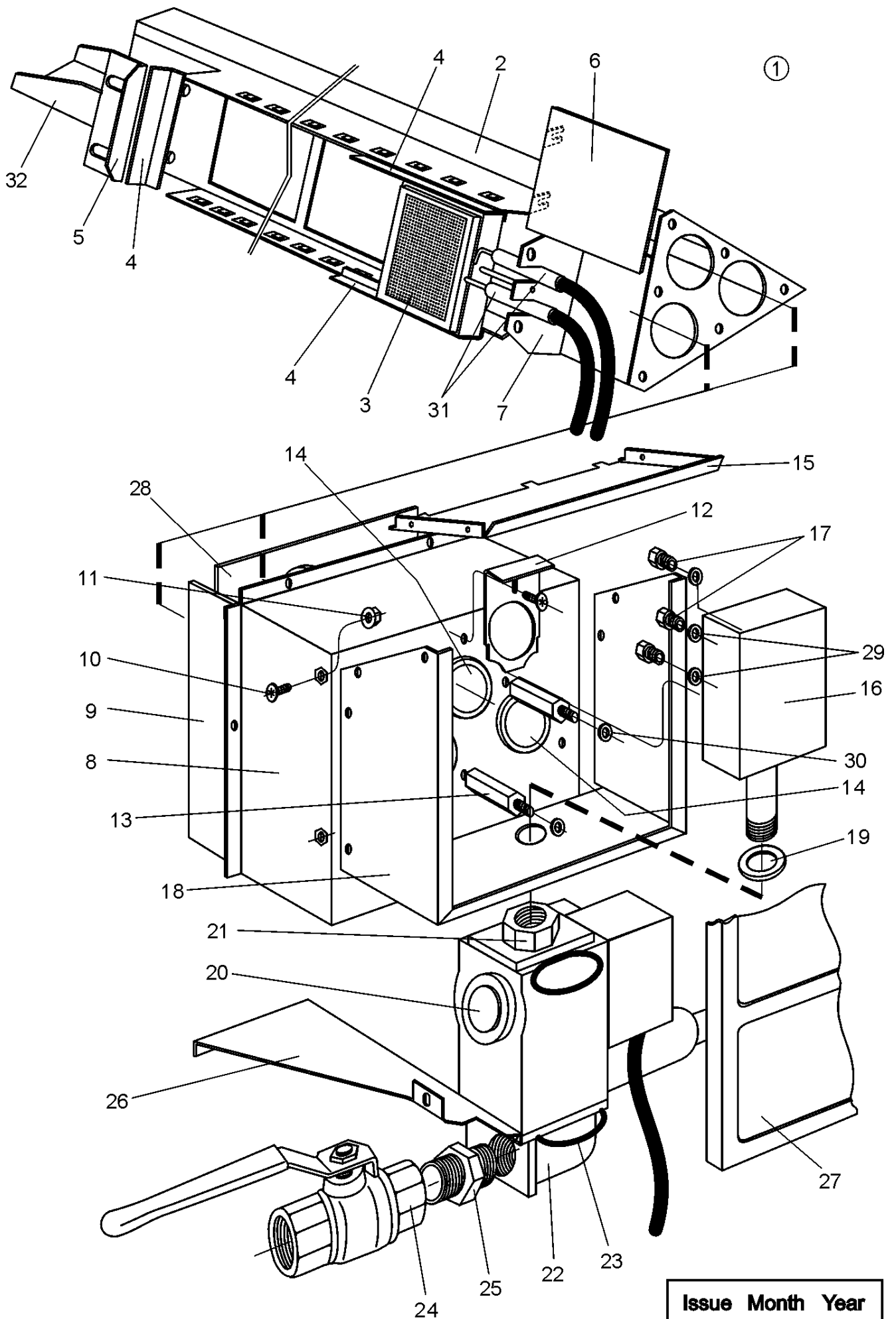
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

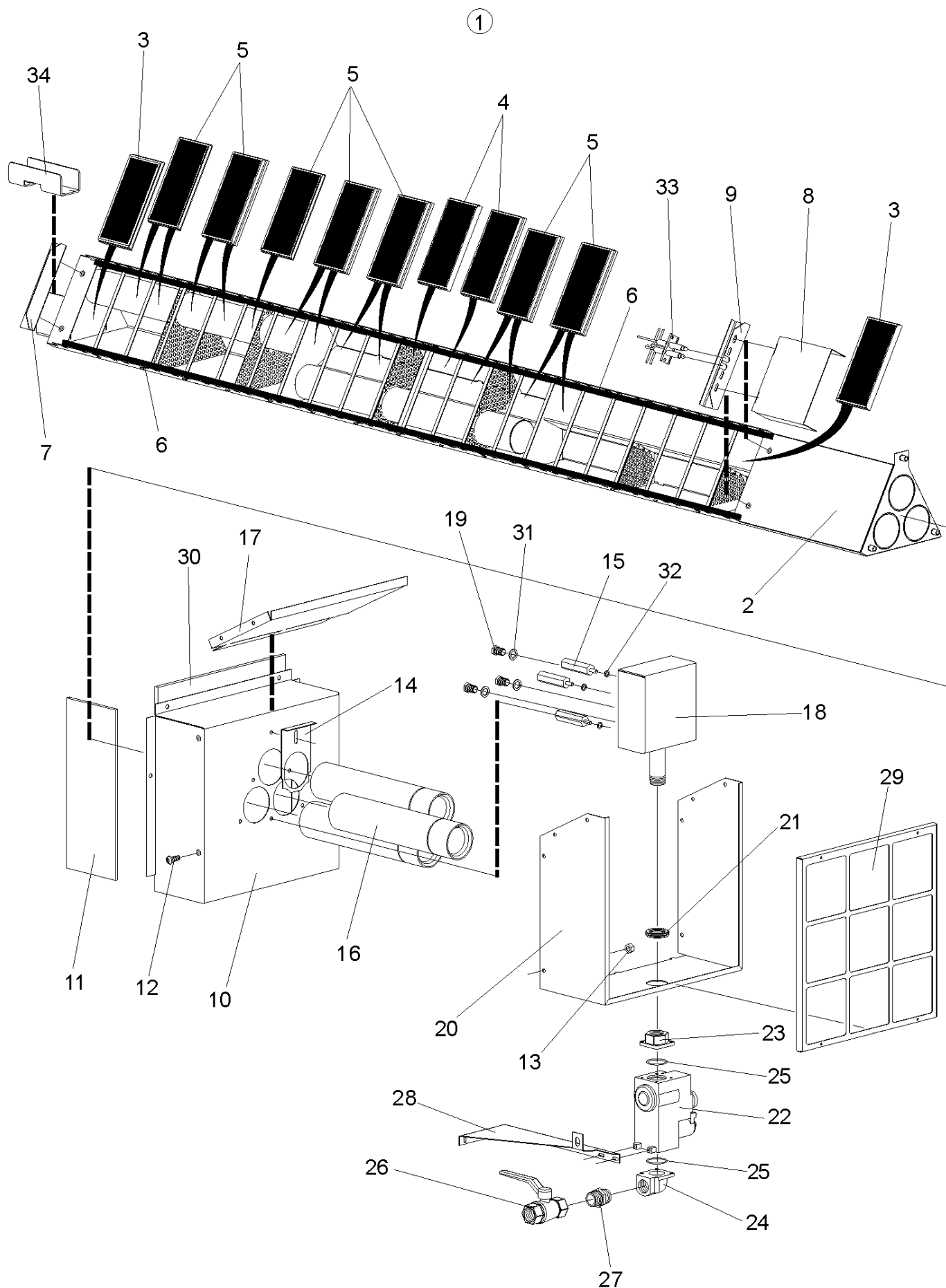
Chauffage gaz

610768/1 2 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819										
	IC44821										
	IC44825										
	IC44828										
	IC44832										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
* 4	1	1	1	1	1		73016190015	•Seal	•Joint	1,2	L=15m High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
					3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
						3	72051216	•Injector	•Injecteur	1,2	Ø2.20mm
	3						72051202	•Injector	•Injecteur	1,2	Ø2.30mm
		3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
			3				72051227	•Injector	•Injecteur	1,2	Ø3.40mm
				3			72051224	•Injector	•Injecteur	1,2	Ø3.70mm
					3		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
						3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
26	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
27	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
28	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6



IC44819 -62900016,IC44821 -62900016,IC44825 -62900016,IC44828 -62900016,IC44832 -62900016										
Gas heating					Illustration	Issue	Month	Year		
Chauffage gaz					Schéma	Issue	Month	Year		
					610768/1	2	6	2004		
Item Article	Quantity Quantité		Art.No Réf. article	Description	Description	Info Info	Notes Remarques			
* 31	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
31	1	1	1	1	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541 ill.
32	1	1	1	1	1	32104112	Extension element	Rallonge	3	610769



IC44819 62900017-,IC44821 62900017-,IC44825 62900017-,IC44828 62900017-,IC44832 62900017-

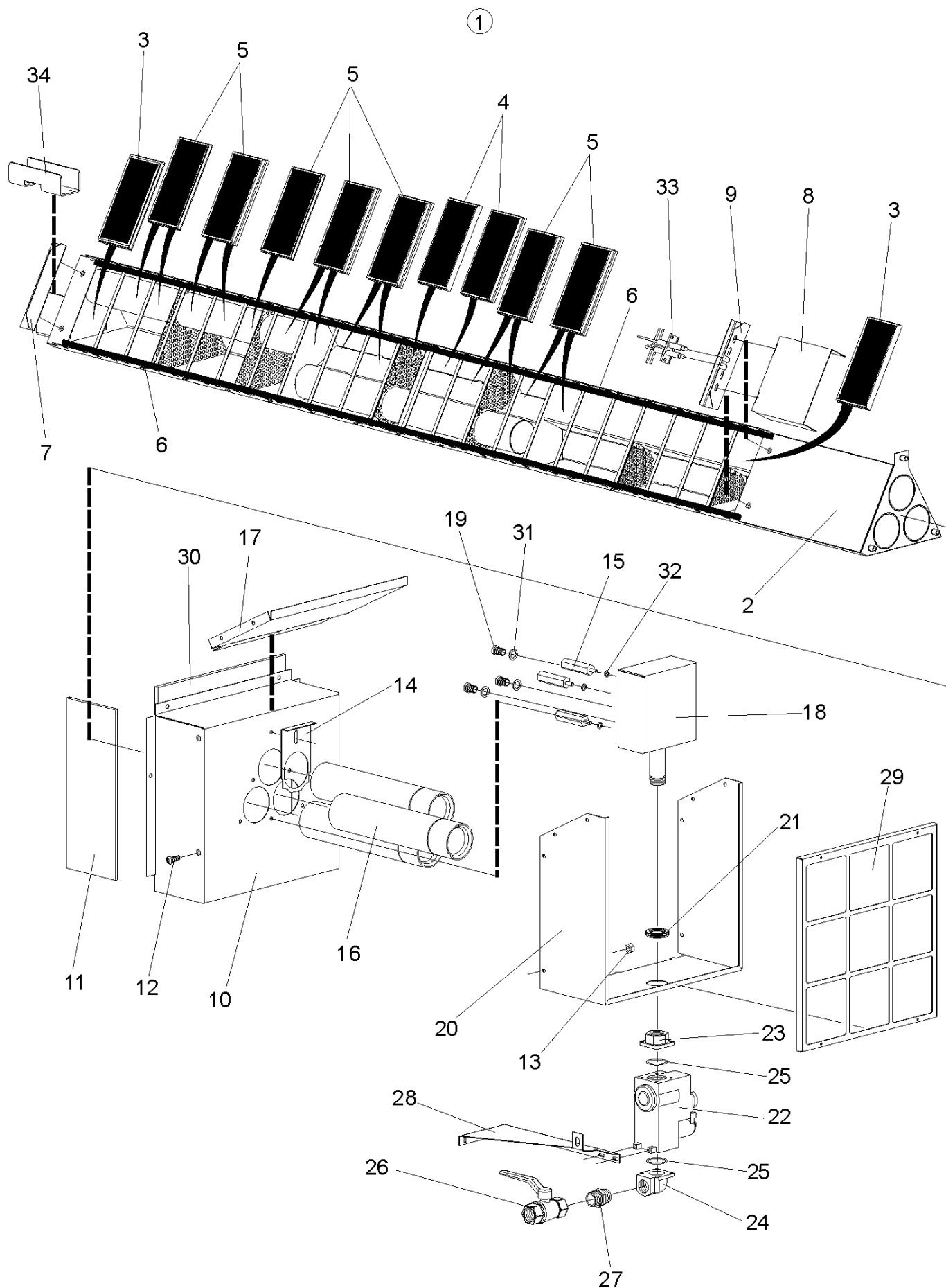
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

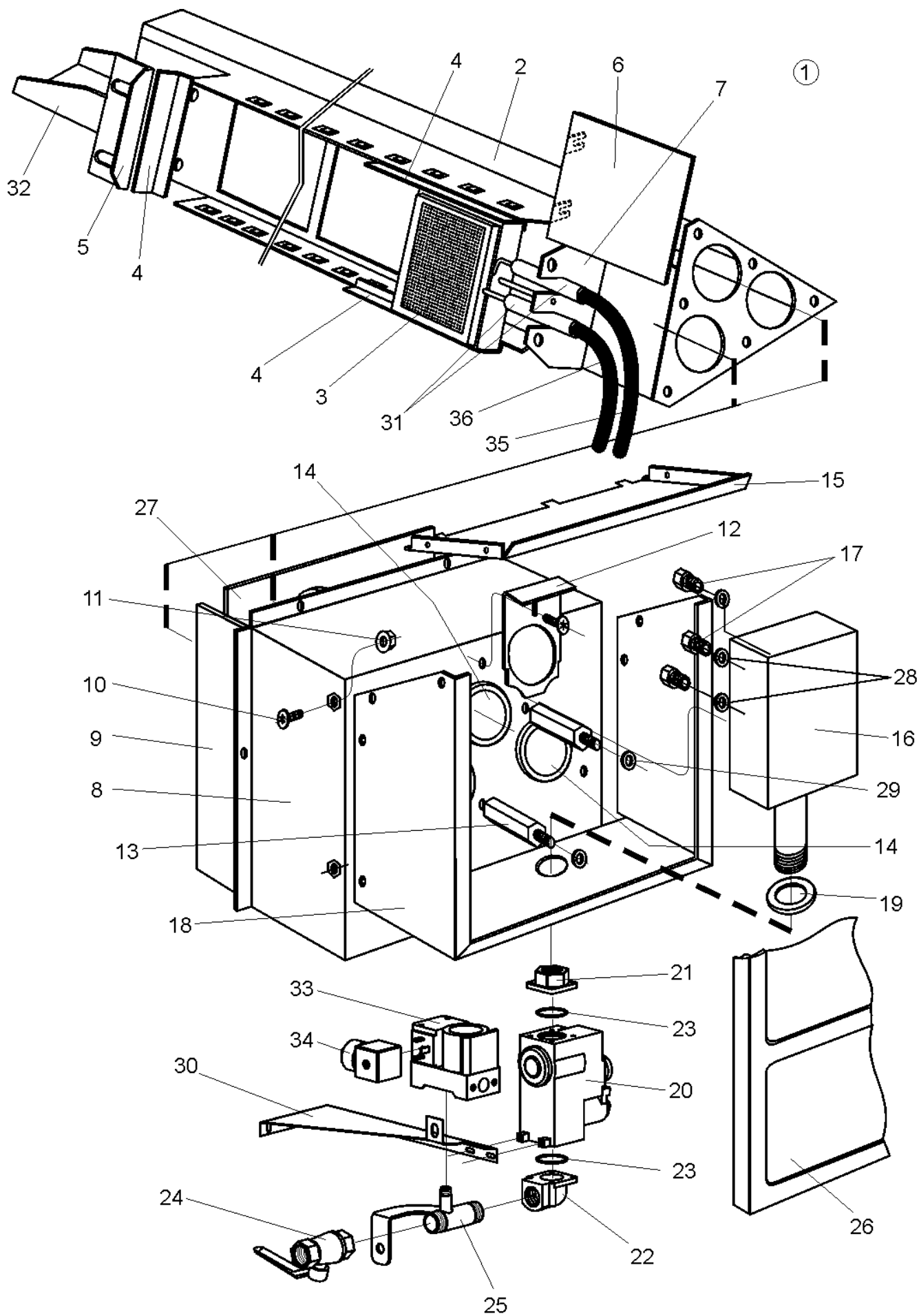
611027/1 4 6 2008

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819										
	IC44821										
	IC44825										
	IC44828										
	IC44832										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2		72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2		72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35		72051254	•Ceramic plate	•Plaque céramique	1,2	
6	1	1	1	1	1		73016190015	•Seal	•Joint	1,2	L=15m High temperature
7	1	1	1	1	1		32100453	•Edging	•Cornière	3	
8	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	-65000001
	1	1	1	1	1		32105049	Fender waling	Capot de protection	3	65000002-
9	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	-65000001
	1	1	1	1	1		32105048	•Electrode support	•Support électrode	3	65000002-
10	1	1	1	1	1		32100668	•Rail	•Support	3	
11	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
* 15	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	-81000037
* 16	3	3	3	3	3		32105253	•Spacer	•Entretoise	3	81000038-
17	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
18	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
* 19	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	-81000037
	1	1	1	1	1		32105254	•Feeding tank	•Nourrice	3	81000038-
	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
			3		3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
				3			72051216	•Injector	•Injecteur	1,2	Ø2.20mm
					3		72051202	•Injector	•Injecteur	1,2	Ø2.30mm
	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
* 26	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"



IC44819 62900017-,IC44821 62900017-,IC44825 62900017-,IC44828 62900017-,IC44832 62900017-
Gas heating Illustration Issue Month Year
Schéma Issue Month Year
Chauffage gaz **611027/1 4 6 2008**

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819									
	IC44821									
	IC44825									
	IC44828									
	IC44832									
28	1	1	1	1	1	32100464	•Tap stop lever	•Patte de verrouillage	3	
29	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
30	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
31	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
32	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
* 33	1	1	1	1	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541 ill. 610769
*										-65000001
	1	1	1	1	1	71088037	Electrode	Electrode	1,2	ill. 611045
34	1	1	1	1	1	32104112	Extension element	Rallonge	3	65000002-



IC44819 -62900016,IC44821 -62900016,IC44825 -62900016,IC44828 -62900016,IC44832 -62900016

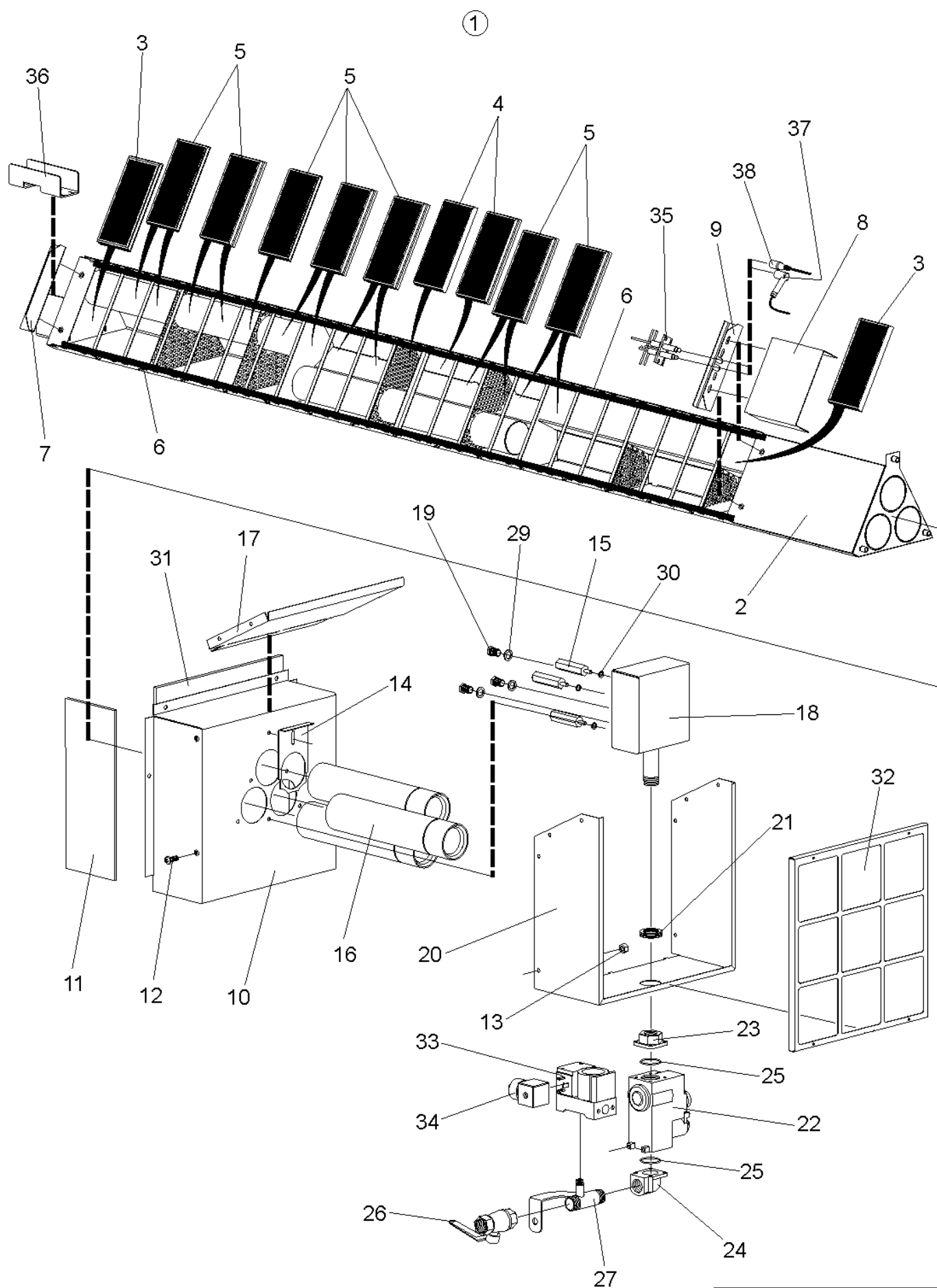
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

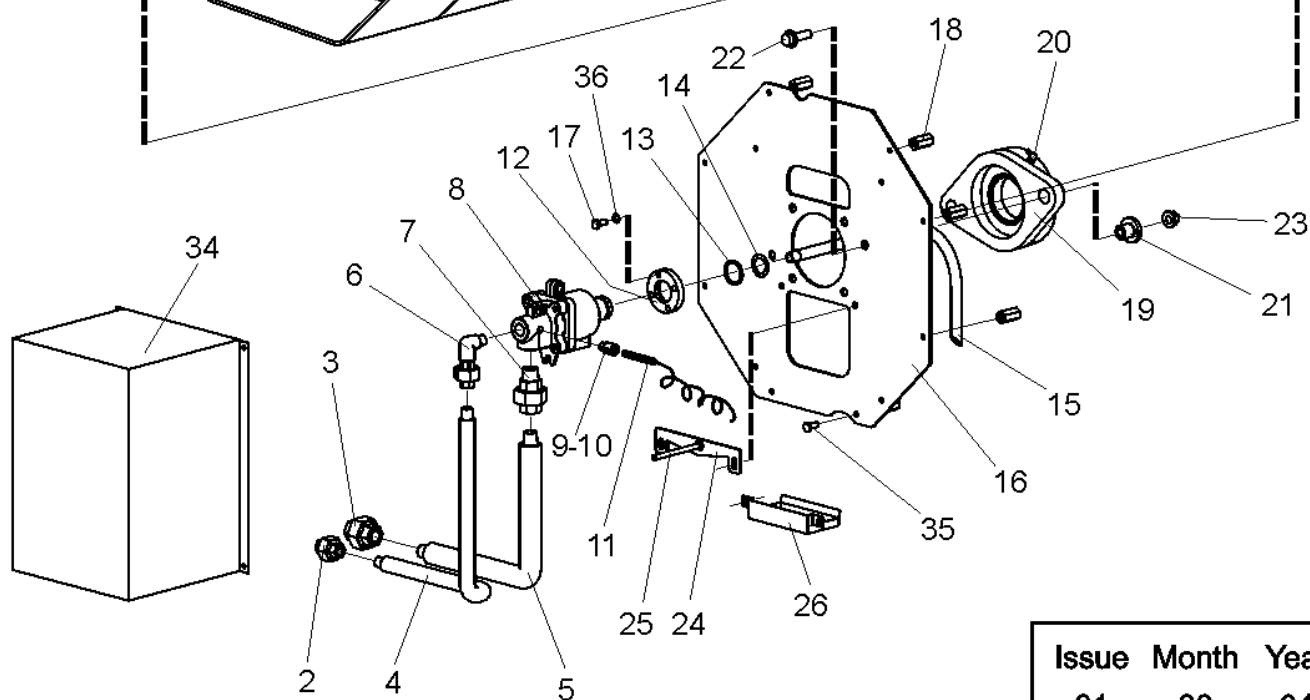
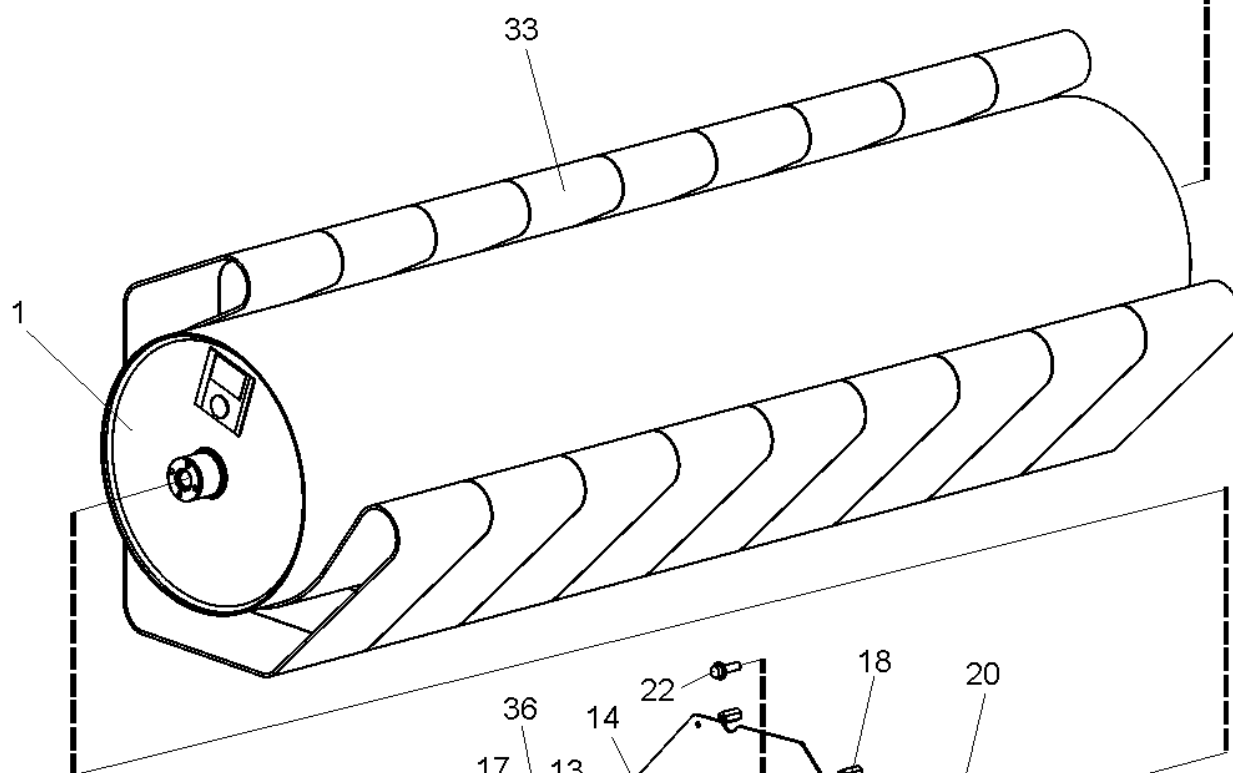
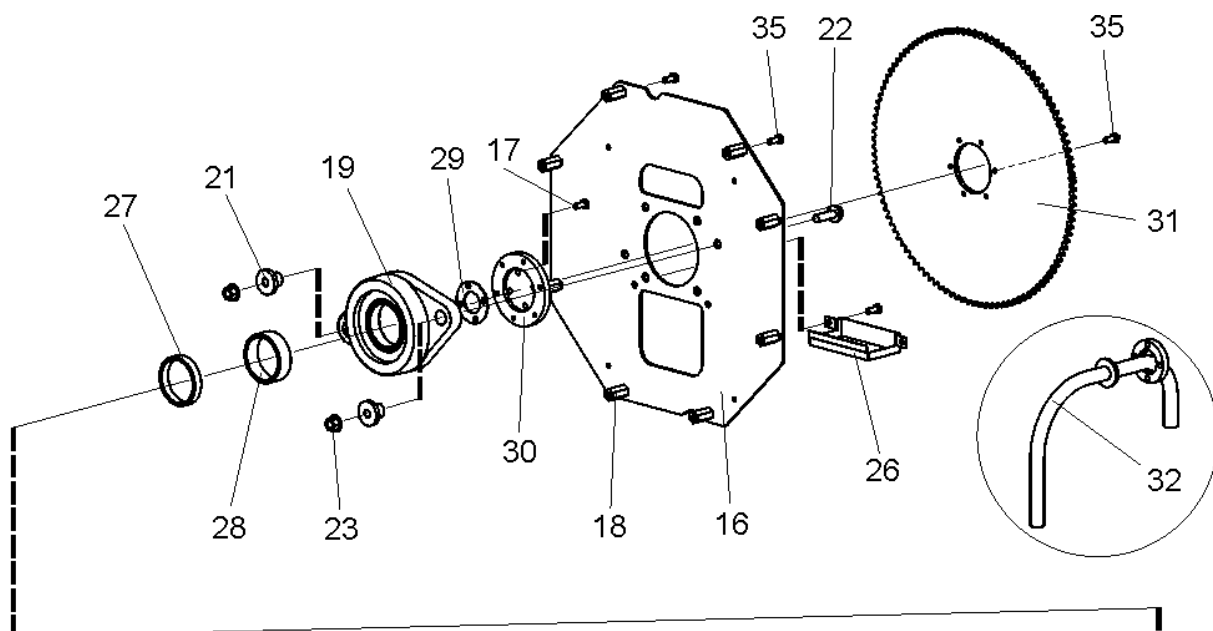
Chauffage gaz - Australie

610587/1 2 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819										
	IC44821										
	IC44825										
	IC44828										
	IC44832										
1	1						55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
* 4	1	1	1	1	1		73016190015	•Seal	•Joint	1,2	L=15m High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010102	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		32103825	•T-pipe	•Tube en T	3	
26	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
27	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
28	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
29	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
30	1	1	1	1	1		32100464	Tap stop lever	Patte de verrouillage	3	
31	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	
33	1	1	1	1	1		72060075	Pressostat	Pressostat	3	
34	1	1	1	1	1		71074255	Connector	Connecteur	3	
* 35	1	1	1	1	1		71040090	Spark plug cable	Câble d'allumage	1,2	
* 36	1	1	1	1	1		71040070	Electrodes threads	Fils électrodes	1,2	Ionization



IC44819 62900017-,IC44821 62900017-,IC44825 62900017-,IC44828 62900017-,IC44832 62900017-										Illustration	Issue	Month	Year
Gas heating - Australia										Schéma	Issue	Month	Year
Chauffage gaz - Australie										611028/2	5	5	2009
Item	Quantity		Art.No		Description		Description		Info	Notes			
Article	Quantité		Réf. article						Info	Remarques			
1 <													



610781

Issue	Month	Year
01	06	04

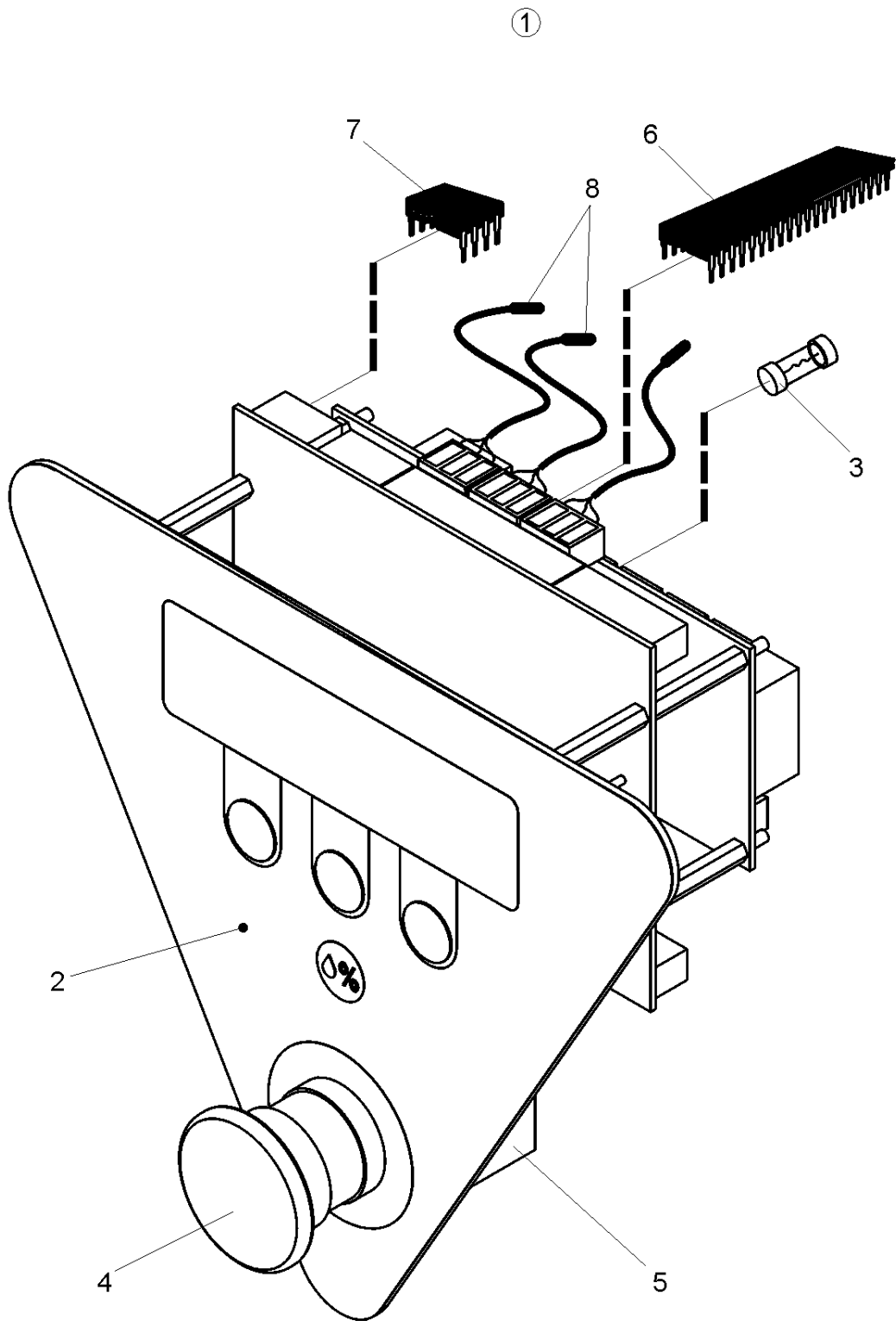
IC44819,IC44821,IC44825,IC44828,IC44832

Steam heating

Chauffage vapeur

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610781/1	2	3	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819									
	IC44821									
1	IC44825									
	IC44828									
1	IC44832									
1	1					32102205	Steam cylinder	Cylindre vapeur	3	Ø457mm
		1				32102204	Steam cylinder	Cylindre vapeur	3	Ø457mm
			1			32102203	Steam cylinder	Cylindre vapeur	3	Ø457mm
				1		32102202	Steam cylinder	Cylindre vapeur	3	Ø457mm
					1	32102201	Steam cylinder	Cylindre vapeur	3	Ø457mm
2	1	1	1	1	1	72043155	Pipe union	Raccord union	3	G3/8"
3	1	1	1	1	1	72043156	Pipe union	Raccord union	3	G3/4"
4	1	1	1	1	1	72052059	Steam flexible pipe	Flexible vapeur	3	DN10
5	1	1	1	1	1	72052058	Steam flexible pipe	Flexible vapeur	3	DN20
6	1	1	1	1	1	72043190	Union elbow	Coude union	3	G3/8"
7	1	1	1	1	1	72043191	Pipe union	Raccord union	3	G3/4"
8	1	1	1	1	1	73020517	Steam turning joint	Joint tournant vapeur	1,2	
9	1	1	1	1	1	32101501	Right connection	Piquage droit	3	G1/4"
10	1	1	1	1	1	74020227	Ball screw	Vis à bille	3	M5x8
11	1	1	1	1	1	71031078	Heat sensor	Sonde température	1,2	PT100
12	1	1	1	1	1	32100650	Flange	Bride	3	
13	1	1	1	1	1	32100651	Locking washer	Bague d'arrêt	3	
14	1	1	1	1	1	73020398	Door gasket	Joint d'étanchéité	1,2	DN25
15	1	1	1	1	1	32100416	Breather tube	Tube de purge	3	
16	2	2	2	2	2	32104271	Plate	Platine	3	Steam heating
17	8	8	8	8	8	74020226	Screw	Vis	3	M8x30
18	16	16	16	16	16	32104272	Spacer	Entretoise	3	
19	2	2	2	2	2	73010077	Bearing box	Palier	3	
20	2	2	2	2	2	72061011	Grease nipple	Graisser	3	
21	4	4	4	4	4	32101942	Spacer	Entretoise	3	
22	4	4	4	4	4	74033022	Screw	Vis	3	M12x40
23	4	4	4	4	4	74033205	Cage nut	Ecrou	3	M12
24	1	1	1	1	1	32104297	Heating element	Guide	3	
25	1	1	1	1	1	32102402	Shaft	Axe	3	
26	2	2	2	2	2	32104298	Recovery of grease casing	Carter récupération graisse	3	
27	1	1	1	1	1	32104422	Spacer	Entretoise	3	L=16mm
* 28	1	1	1	1	1	32104276	Spacer	Entretoise	3	L=41mm
29	1	1	1	1	1	32101502	Seal	Joint	3	Ø47mm
30	1	1	1	1	1	32104416	Cap	Bouchon	3	
31	1	1	1	1	1	32104421	Disc	Disque	3	110 teeth
32	1	1	1	1	1	55008982	Test Kit	Kit de réépreuve	3	
33	9	10	12	13	15	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
	9	10	12	13	15	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
34	1	1	1	1	1	32104274	Hood	Capot	3	Steam heating
35	22	22	22	22	22	74033002	Screw	Vis	3	M6x16
36	8	8	8	8	8	74036102	Elastic washer	Rondelle Grower	3	Ø8



IC44819,IC44821,IC44825,IC44828,IC44832

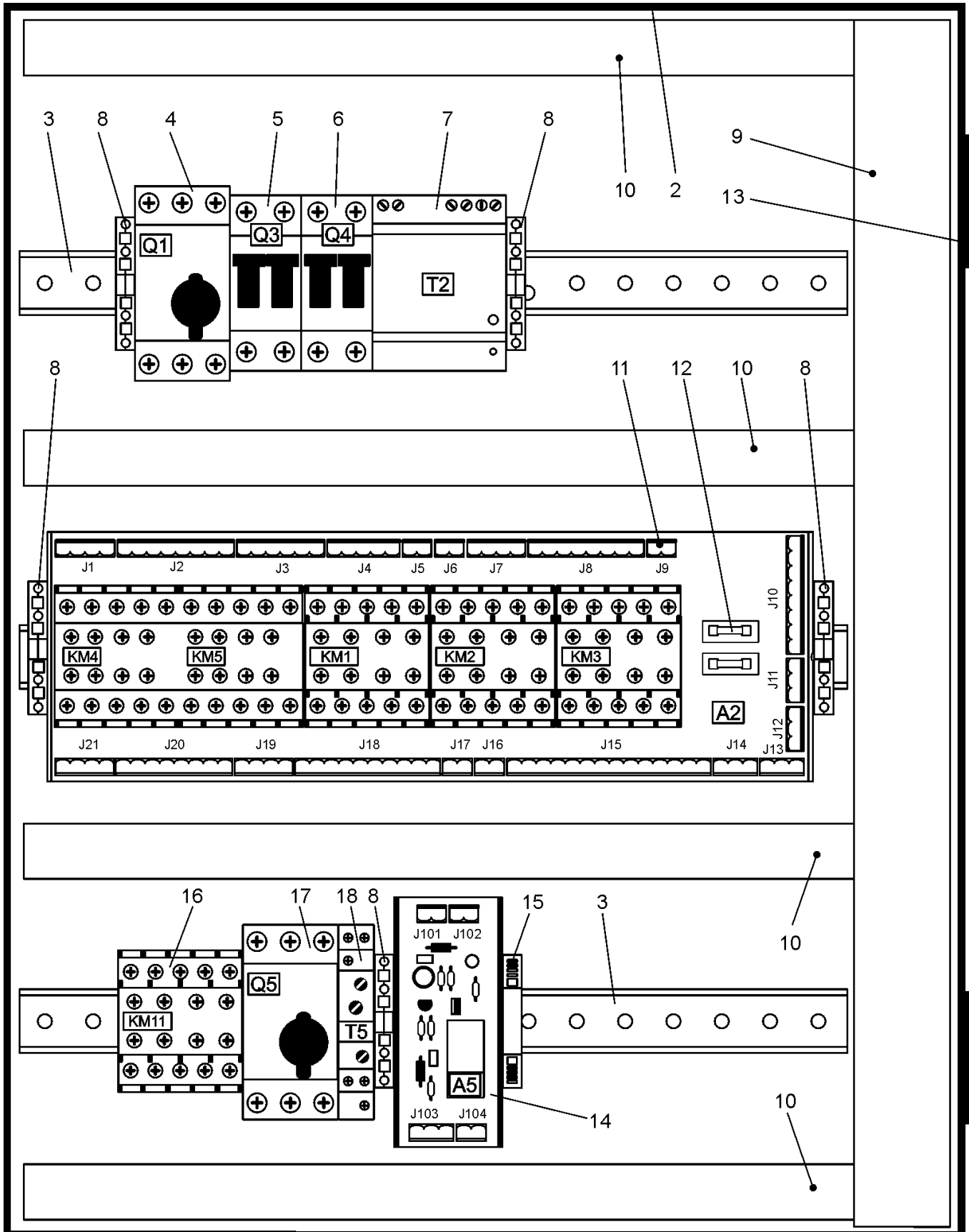
Control panel

Plastron de commande

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610767/1	3	6	2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
* 1	1	56000139	Control panel	Plastron de commande	1,2	Complete
* 2	1	74032394	•Control panel	•Plastron de commande	1,2	Lexan
3	1	71082200	•Circuit breaker	•Fusible	1,2	1A, 250V
* 4	1	71054215	•Emergency stop	•Arrêt d'urgence	1,2	Red
5	1	71054130	Contact block	Bloc contact	1,2	
6	1	32103551	Program memory	Mémoire programme	1,2	
7	1	32103552	Language memory	Mémoire langage	1,2	
8	-		Heat sensor	Sonde température		

①



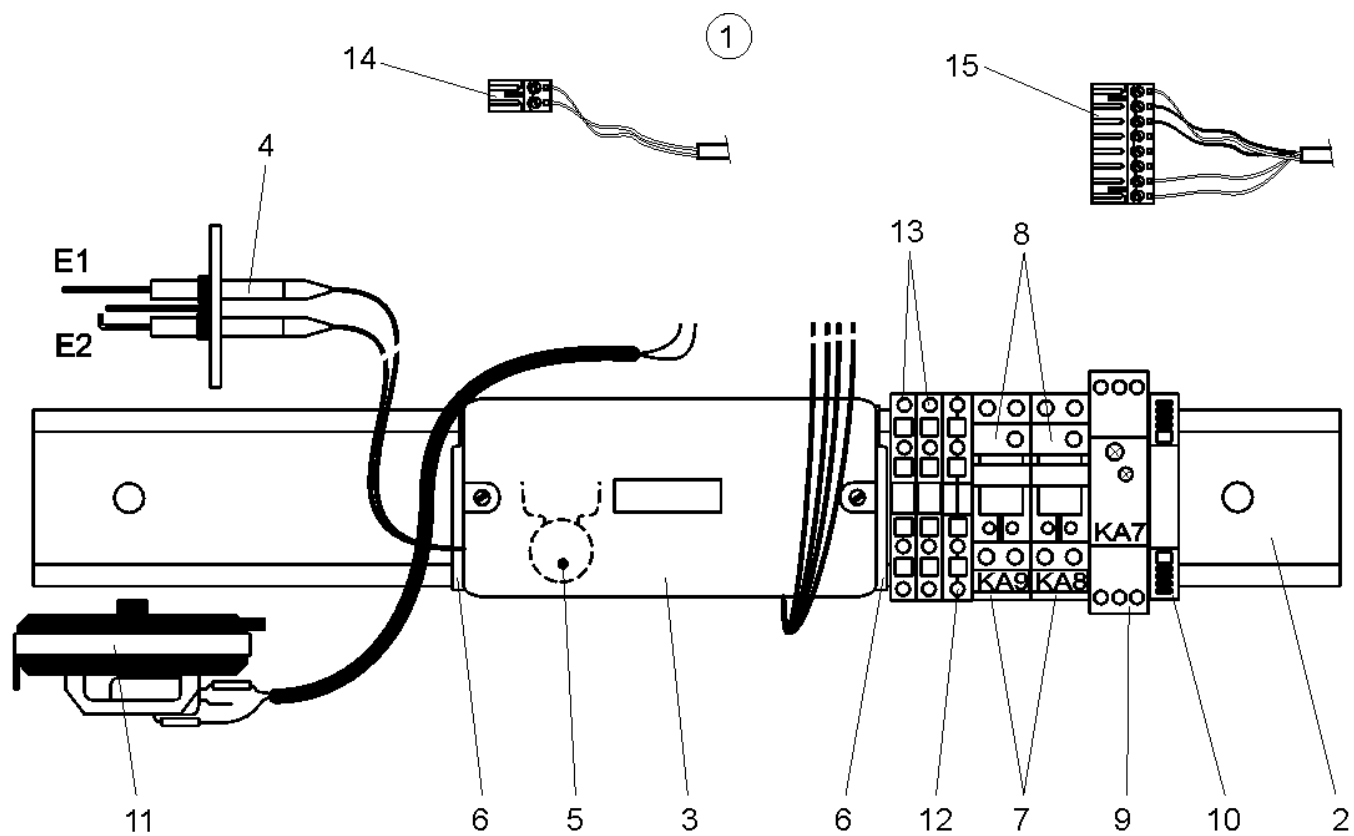
IC44819,IC44821,IC44825,IC44828,IC44832

Electric cabinet

Armoire électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610771/1	2	12	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012323	Electric cabinet	Armoire électrique	1,2	Complete
2	1	32104410	•Switch cabinet box	•Coffret armoire électrique	3	
3	3	34005604	•Profile	•Profilé	3	L= 325mm
4	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole
5	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Primary
6	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Secondary
* 7	1	71021166	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC -92000010
* 7	1	71021179	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC 92000011-
8	5	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²
9	1	71081022	•Spout	•Goulotte	3	40x80 by meter L=60cm
10	4	71081008	•Spout	•Goulotte	3	25x80 by meter L=30cm
11	1	71082464	•Interconnection circuit	•Circuit interconnexion	1,2	
12	2		•Circuit breaker	•Fusible	3	1.6A-230V
13	2	74030059	•Hinge	•Charnière	3	
14	1	71082500	•Rotation control board	•Platine contrôle rotation	1,2	
15	1	71075037	•Stop	•Butée	3	
16	1	71050190	Contactor	Relais	1,2	6A-24VDC Optional
17	1	71082145	Mains current breaker	Disjoncteur	1,2	Three-pole Optional
18	1	71052121	Time relay	Relais temporisé	1,2	Optional



IC44819 -65000001,IC44821 -65000001,IC44825 -65000001,IC44828 -65000001,IC44832 -65000001

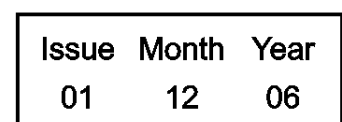
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

610769/1 3 5 2009

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012325	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
* 3	1	55013319	•Igniter kit	•Kit allumeur	1,2	RV0541
* 4	1		••Electrode	••Électrode	1,2	
* 5	1	71082035	•Varistor	•Varistance	1,2	
* 6	2	71081013	•Snap nut	•Erou encliquetable	1,2	
* 7	2	71052107	•Relay support	•Support relais	1,2	-52900011
*	2	71052130	•Relay support	•Support relais	1,2	52900012-
* 8	2	71052106	•Contactor	•Relais	1,2	10A -52900011
*	2	71052129	•Contactor	•Relais	1,2	52900012-
* 9	1	71052112	•Time delay contact	•Contact temporisé	1,2	
* 10	1	71075037	•Stop	•Butée	1,2	
11	1	72060062	•Pressostat	•Pressostat	1,2	
12	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
13	2	71075067	•Terminal block	•Borne de raccordement	3	
14	1	71074120	•Connector	•Connecteur	3	2 point
15	1	71074123	•Connector	•Connecteur	3	8 point



IC44819 65000002-,IC44821 65000002-,IC44825 65000002-,IC44828 65000002-,IC44832 65000002-

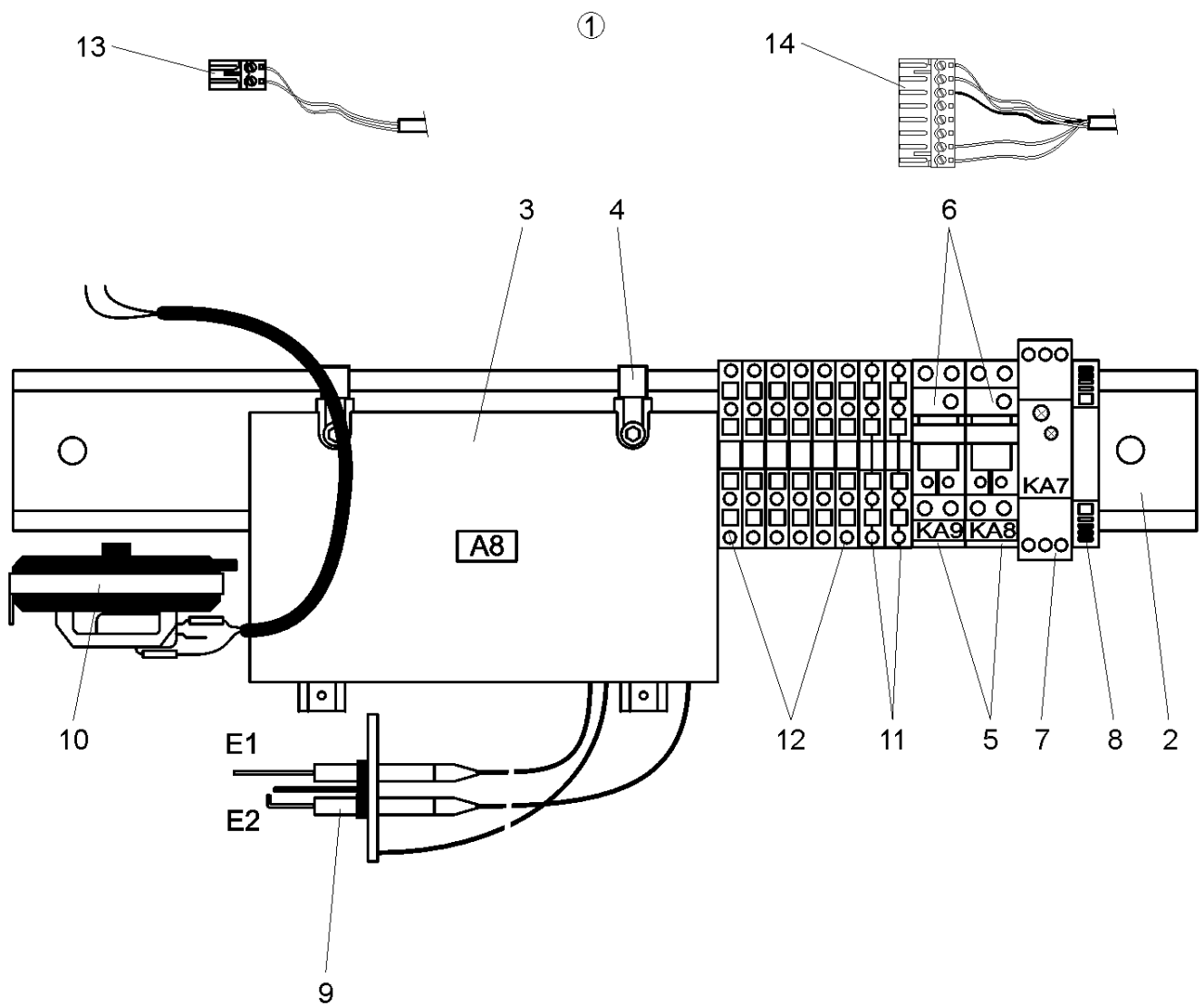
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

611045/1 1 12 2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55013253	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
*						
	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088038	•Igniter	•Allumeur	1,2	RV0541
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052130	•Relay support	•Support relais	1,2	
6	2	71052129	•Contactor	•Relais	1,2	
7	1	71075037	•Stop	•Butée	1,2	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71075067	•Terminal block	•Borne de raccordement	3	
10	1	71074120	•Connector	•Connecteur	3	2 point
11	1	71074123	•Connector	•Connecteur	3	8 point
12	1	71074259	•Connector	•Connecteur	3	5 point
13	1	71074260	•Connector	•Connecteur	3	10 point
14	1	72060062	Pressostat	Pressostat	1,2	
15	1	71088037	Electrode	Electrode	1,2	



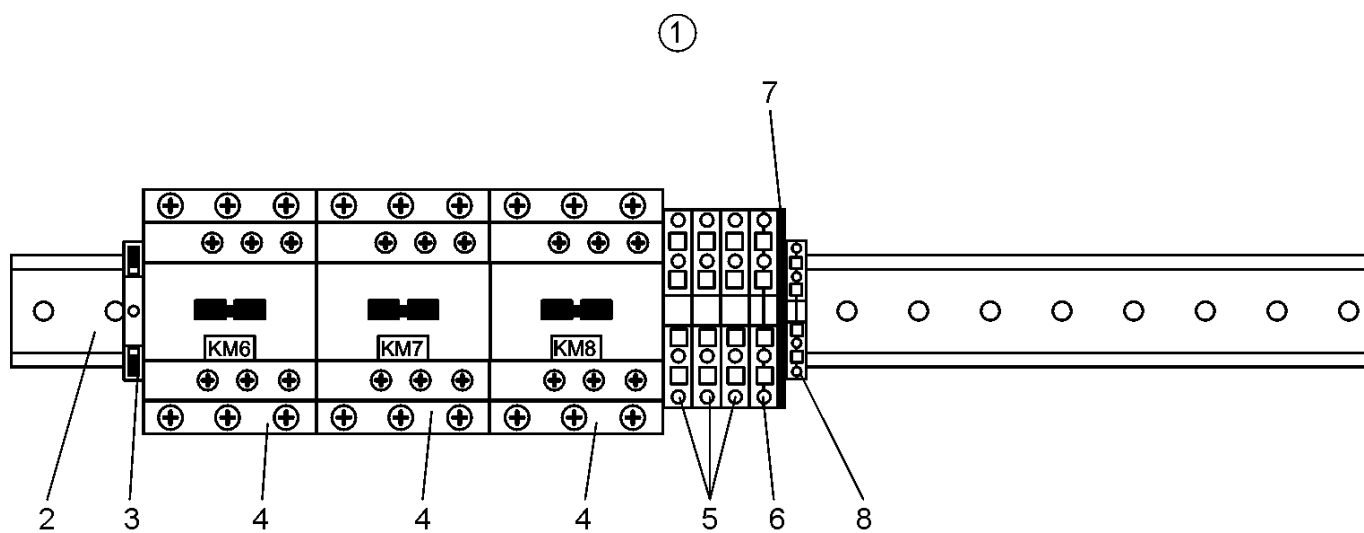
IC44819,IC44821,IC44825,IC44828,IC44832

Electric control plate - gas heating - Australia

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610770/1	1	6	2004

Platine électrique - chauffage gaz - Australie

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012326	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088033	•Igniter	•Allumeur	1,2	
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052107	•Relay support	•Support relais	1,2	
6	2	71052106	•Contactor	•Relais	3	10A
7	1	71052112	•Time delay contact	•Contact temporisé	1,2	
8	1	71075037	•Stop	•Butée	1,2	
9	1	71088032	•Electrode	•Electrode	1,2	
10	1	72060062	•Pressostat	•Pressostat	1,2	
11	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
12	6	71075067	•Terminal block	•Borne de raccordement	3	
13	1	71074120	•Connector	•Connecteur	3	2 point
14	1	71074123	•Connector	•Connecteur	3	8 point



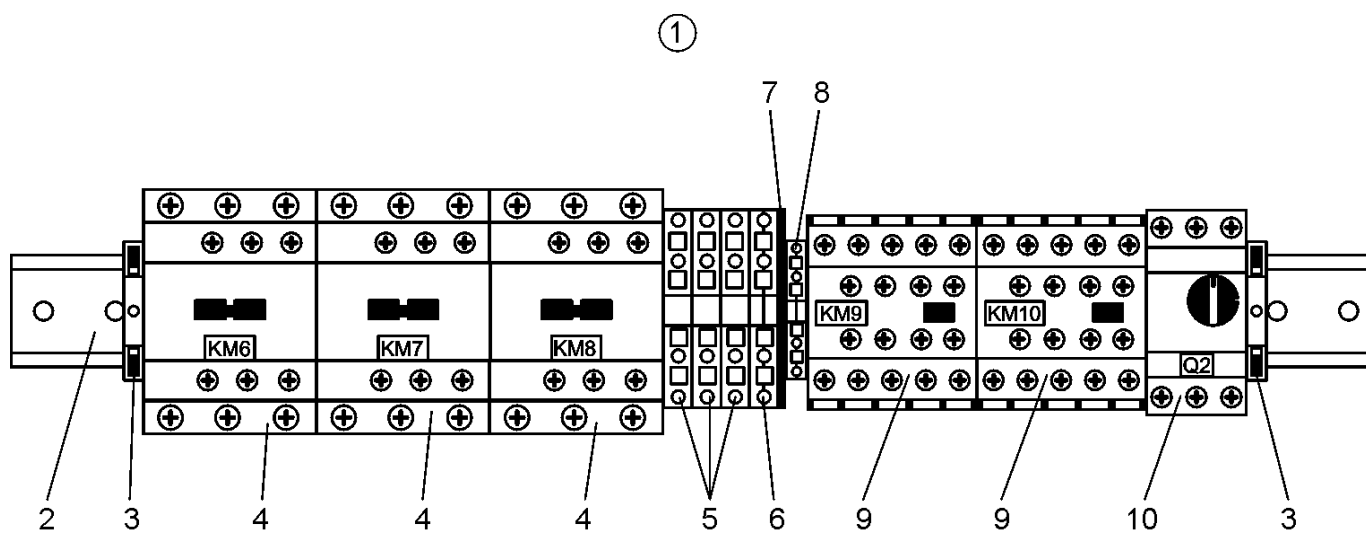
IC44819,IC44821,IC44825,IC44828,IC44832

Electric heating plate

Platine chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610773/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012324	Electric heating plate	Platine chauffage électrique	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	1	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	3	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²



IC44819,IC44821,IC44825,IC44828,IC44832

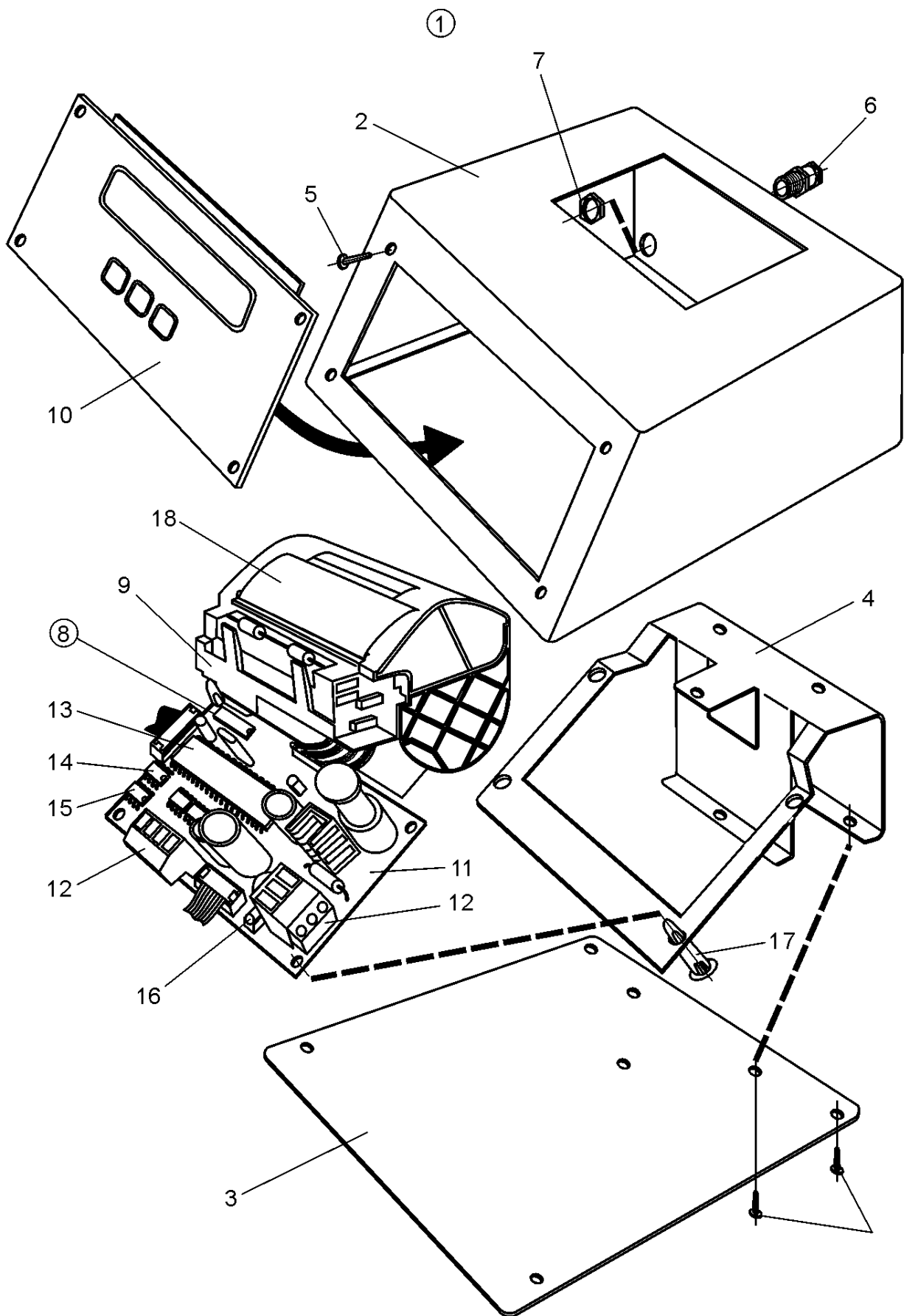
Electric heating plate - With air circulation

Illustration Issue Month Year
Schéma Issue Month Year

Platine chauffage électrique - Chaleur tournante

610774/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012373	Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	2	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	1,2	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque d'extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71050182	•Contactor	•Relais	1,2	6A-230V Three-pole
10	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole



IC44819,IC44821,IC44825,IC44828,IC44832

RABC Printer option (machine with DIAMMS)

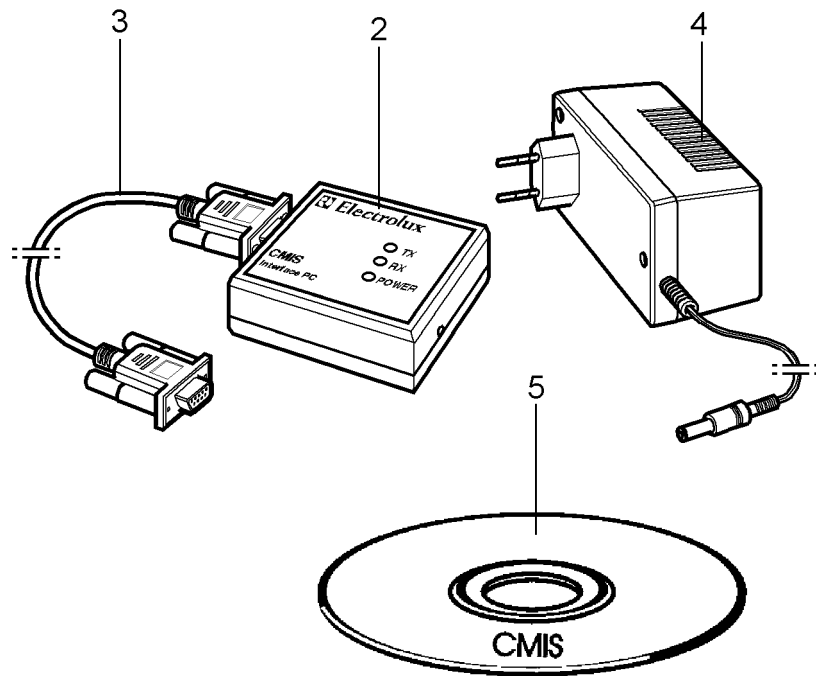
Illustration Issue Month Year
Schéma Issue Month Year

Option RABC Printer (machine avec DIAMMS)

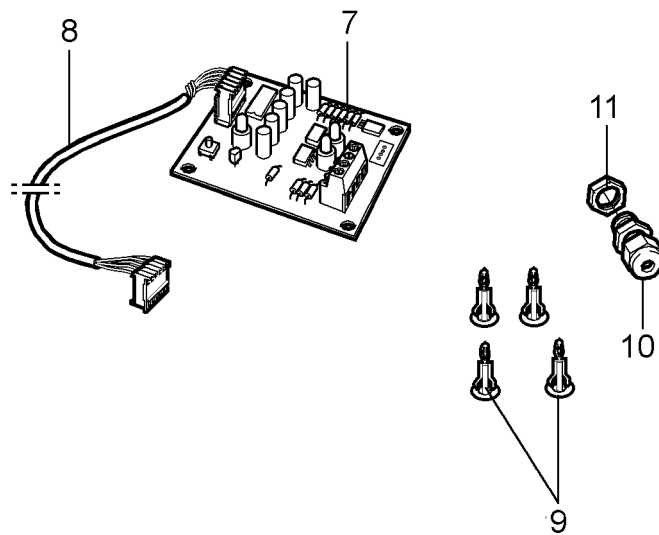
610737/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011914	RABC kit	Kit RABC	1,2	with DIAMMS
2	1	32103689	•Protection box	•Boitier de protection	3	
3	1	32103690	•Bottom	•Fond	3	
4	1	32103691	•Rail	•Support	3	
5	11	74023092	•Pop rivet	•Rivet	3	Plastic
6	2	71079045	•Cable fitting	•Presse étoupe	3	Ø9
7	2	71079007	•Locking nut	•Contre-écrou	3	
8	1	55011913	•Printer	•Imprimante	1,2	Complete
9	1	71085021	••Printer	••Imprimante	1,2	
10	1		••Control panel	••Plastron de commande		
11	1		••Printed circuit board	••Circuit imprimé		
12	1	32103693	••Cable set	••Jeu de câbles	3	
13	1	32103695	••Program memory	••Mémoire programme	1,2	
14	1	32103697	••Language memory	••Mémoire langage	1,2	
15	1	32103696	••Fonts memory	••Mémoire police	1,2	
16	1		••Circuit breaker	••Fusible		1.25A
17	4	71076067	•Spacer	•Entretoise	1,2	
18	1	74030166	•Thermic reel of paper	•Bobine papier thermique	1,2	57mm

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IC44819,IC44821,IC44825,IC44828,IC44832

CMIS

Illustration Issue Month Year
Schéma Issue Month Year
610892/1 3 12 2009

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014109	CMIS Kit - Interface/PC	Kit CMIS Interface/PC	1,2	Complete
2	1	71082628	•Interface PC	•Interface PC	1	
3	1	71082641	•Linking cable	•Câble de liaison	3	
4	1	71082630	•Feed	•Alimentation	3	24V
5	1	71082629	•CMIS Software	•Logiciel CMIS	3	CD-Rom
6	1	55014117	CMIS Kit	Kit CMIS	1	Complete
7	1	71082642	•CMIS Interface	•Interface CMIS	1	
8	1	71082643	•Linking cable	•Câble de liaison	3	
9	4	71076067	•Spacer	•Entretoise	3	
10	1	71079000	•Cable fitting	•Presse étoupe	3	
11	1	71079007	•Locking nut	•Contre-écrou	3	

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
31000670*	37	32100145	11	32100602	17	32101823	11
31003509	43	32100147	11	32100603	13	32101942	57
31100796	45	32100148*	11	32100603	17	32101946	45
31100796	49	32100148	19	32100604	13	32101946	51
32001249*	25	32100187	41	32100604	17	32101946	53
32003191	69	32100191	7	32100605	13	32101946	55
32003191	71	32100192	7	32100605	17	32102191	27
32004371	63	32100193	7	32100650	57	32102201	57
32004371	65	32100194	7	32100651	57	32102202	57
32004371	67	32100195	7	32100663	45	32102203	57
32006090*	33	32100301	7	32100663	49	32102204	57
32006860	43	32100302	7	32100663	53	32102205	57
32008043*	33	32100303	7	32100663	55	32102341	13
32100021	13	32100304	7	32100668	45	32102341	17
32100021	17	32100305	7	32100668	49	32102342	13
32100021	21	32100416	57	32100668	53	32102342	17
32100021	23	32100452	45	32100668	55	32102343	13
32100024	23	32100452	49	32100669	45	32102343	17
32100026	23	32100452	53	32100669*	49	32102344	13
32100029	33	32100452	55	32100669	53	32102344	17
32100036	23	32100453	45	32100669*	55	32102345	13
32100038	39	32100453	49	32100671	13	32102345	17
32100038	41	32100453	53	32100671	17	32102402	57
32100038	43	32100453	55	32100672	13	32102681	27
32100041	25	32100454	45	32100672	17	32102682	27
32100042	37	32100454*	49	32100673	13	32102683	27
32100061	13	32100454	53	32100673	17	32102684	27
32100061	17	32100454*	55	32100674	13	32102685	27
32100061	21	32100457	45	32100674	17	32102773	31
32100062	13	32100457	49	32100675	13	32102774	31
32100062	17	32100457	53	32100675	17	32102775	31
32100062	21	32100457	55	32100683	37	32102776	31
32100063	13	32100458	45	32100684	37	32102777	19
32100063	17	32100458	49	32100695	37	32102790	33
32100063	21	32100458	53	32100696	37	32102798	19
32100064	13	32100458	55	32100845	41	32102807*	27
32100064	17	32100460	45	32100964	13	32102813	27
32100064	21	32100460	49	32100964	17	32102819	19
32100065	13	32100460	53	32100984	37	32102821	17
32100065	17	32100460	55	32100988	21	32102822	17
32100065	21	32100464	45	32100988	33	32102823	17
32100071	21	32100464	51	32100990	37	32102824	17
32100072	21	32100464	53	32100993	33	32102825	17
32100073	21	32100491	45	32101098	43	32103386	27
32100074	21	32100491	49	32101099	43	32103493	23
32100075	21	32100491	53	32101117	37	32103494	23
32100081	23	32100491	55	32101161	23	32103494	33
32100082	23	32100492	45	32101164	37	32103504	11
32100083	21	32100492	49	32101293	37	32103504	43
32100084	21	32100492	53	32101296	13	32103508	43
32100085	21	32100492	55	32101296	17	32103551	59
32100100	23	32100493	45	32101307	23	32103552	59
32100105	25	32100493	49	32101362	11	32103565	13
32100106	27	32100493	53	32101501	57	32103614	39
32100107	27	32100493	55	32101502	57	32103614	41
32100111	25	32100494	45	32101644	37	32103614	43
32100112	25	32100494	49	32101721*	39	32103644	17
32100113	25	32100494	53	32101721	41	32103689	73
32100114	25	32100494	55	32101722*	39	32103690	73
32100115	25	32100495	45	32101722	41	32103691	73
32100121	27	32100495	49	32101723*	39	32103693	73
32100122	27	32100495	53	32101723	41	32103695	73
32100123	27	32100495	55	32101724*	39	32103696	73
32100124	27	32100601	13	32101724	41	32103697	73
32100125	27	32100601	17	32101725*	39	32103729	25
32100144	37	32100602	13	32101725	41	32103731	23

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
32103732	23	32104112	55	32104472	9	55012023	21
32103733	23	32104155	39	32104473	9	55012024	21
32103734	23	32104155	41	32104474	9	55012025	21
32103735	23	32104156*	9	32104475	7	55012031	21
32103740	23	32104158*	27	32104516	43	55012032	21
32103761	7	32104158*	29	32104517	35	55012033	21
32103762	7	32104160	27	32104518	35	55012034	21
32103763	7	32104163	39	32104519	33	55012035	21
32103764	7	32104163	41	32104520	33	55012041	21
32103765	7	32104168*	27	32104549	27	55012042	21
32103786	7	32104190*	9	32105048	49	55012043	21
32103787	7	32104201*	7	32105049	49	55012044	21
32103788	7	32104202	7	32105066*	27	55012045	21
32103825	53	32104203	7	32105068	33	55012134	27
32103825	55	32104204	7	32105146	31	55012141	33
32103828	25	32104205	7	32105159	31	55012183	19
32103829	25	32104211	7	32105181	33	55012221	33
32103830	39	32104212	7	32105228*	9	55012231	23
32103831	13	32104213	7	32105230*	9	55012232	23
32103831	17	32104214	7	32105231*	7	55012233	23
32103831	21	32104215	7	32105250*	33	55012234	23
32103833	39	32104221	23	32105251*	33	55012235	23
32103833	41	32104222	23	32105253*	49	55012241	23
32103835	39	32104223	23	32105253*	55	55012242	23
32103839	39	32104224	23	32105254*	49	55012243	23
32103839	41	32104225	23	32105254*	55	55012244	23
32103839	43	32104241	25	32105709*	9	55012245	23
32103845	39	32104242	25	34005604	61	55012310	11
32103845	41	32104243	25	55007112	37	55012323	61
32103861	27	32104243	27	55007133	27	55012324	69
32103862	27	32104244	25	55007139	33	55012325	63
32103863	27	32104244	27	55007166	45	55012326	67
32103864	27	32104271	57	55007166	49	55012373	71
32103865	27	32104272	57	55007976	27	55012390	33
32103879	33	32104274	57	55007992	27	55012390	37
32103879	43	32104276*	57	55008021	45	55012401	13
32103911	27	32104278	7	55008021	49	55012401	17
32103912	27	32104280	7	55008022	45	55012402	13
32103913	27	32104296	11	55008022	49	55012402	17
32103914	27	32104297	57	55008182	45	55012403	13
32103915	27	32104298	57	55008182	49	55012403	17
32103931	41	32104324	25	55008183	45	55012404	13
32103935	33	32104340	33	55008183	49	55012404	17
32103936	41	32104341*	33	55008274	27	55012405	13
32103941	41	32104347	15	55008304	27	55012405	17
32103942	41	32104347	19	55008982	57	55012466	9
32103943	39	32104347	33	55009926	53	55012490	11
32103943	41	32104363	33	55009926	55	55012952	27
32103968	33	32104364	33	55009979	53	55012954	15
32103972	33	32104365	33	55009979	55	55012954	19
32103974	33	32104371	11	55010056	53	55012955	15
32103975	33	32104372	11	55010056	55	55012955	19
32104025	43	32104373	11	55011050	53	55012956	15
32104026	43	32104374	11	55011050	55	55012956	19
32104027	43	32104375	11	55011053	53	55012957	15
32104028	43	32104407	13	55011053	55	55012957	19
32104051	43	32104407	17	55011308	31	55012958	15
32104052	43	32104410	61	55011913	73	55012958	19
32104053	43	32104416	57	55011914	73	55013019	9
32104054	43	32104421	57	55012011	21	55013253	65
32104055	43	32104422	57	55012012	21	55013319*	47
32104100	33	32104431	11	55012013	21	55013319*	51
32104104	33	32104432	11	55012014	21	55013319*	63
32104112	47	32104433*	7	55012015	21	55013319	65
32104112	51	32104438	11	55012021	21	55013489	7
32104112	53	32104471	9	55012022	21	55013490	7

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
55013491	7	71054151	13	71081022	61	72051216	45
55013492	7	71054151	17	71082035*	63	72051216	49
55013493	7	71054168	9	71082145	61	72051217	45
55013494	9	71054215*	59	71082145	71	72051217	49
55013495	9	71070151	39	71082200	59	72051218	45
55013496	9	71070151	41	71082464	61	72051218	49
55013497	9	71070152	39	71082500	61	72051219	45
55013498	7	71070152	41	71082506	61	72051219	49
55013503*	29	71070153	39	71082628	75	72051220	45
55013731*	9	71070153	41	71082629	75	72051220	49
55014109	75	71070154	39	71082630	75	72051221	45
55014117	75	71070154	41	71082641	75	72051221	49
56000129	31	71070155	39	71082642	75	72051223	45
56000139*	59	71070155	41	71082643	75	72051223	49
56000145*	19	71074120	63	71085021	73	72051223	53
56000193*	9	71074120	65	71088032	67	72051223	55
64000501	13	71074120	67	71088033	67	72051224	45
64000502	13	71074123	63	71088036	53	72051224	49
64000503	13	71074123	65	71088036	55	72051224	53
64000504	13	71074123	67	71088037	51	72051224	55
64000505	13	71074255	53	71088037	65	72051225	45
71014090	11	71074255	55	71088038	65	72051225	49
71014090	19	71074259	65	72010081	45	72051225	53
71014090	37	71074260	65	72010081*	49	72051225	55
71014106	41	71075018	45	72010102	53	72051226	45
71020054	11	71075018	49	72010102	55	72051226	49
71020085*	19	71075018	53	72011143	45	72051226	53
71020086*	9	71075018	55	72011143	49	72051226	55
71021091	9	71075037	61	72011143	53	72051227	45
71021166*	61	71075037*	63	72011143	55	72051227	49
71021179*	61	71075037	65	72011144	45	72051227	53
71031078	57	71075037	67	72011144	49	72051227	55
71040070*	53	71075037	69	72011144	53	72051252	49
71040070*	55	71075037	71	72011144	55	72051252	55
71040090*	53	71075058	61	72011145	45	72051253	49
71040090*	55	71075058	63	72011145	49	72051253	55
71041096	31	71075058	65	72011145	53	72051254	49
71050126	69	71075058	67	72011145	55	72051254	55
71050126	71	71075058	69	72011148	45	72052058	57
71050182	71	71075058	71	72011148	49	72052059	57
71050188	13	71075064	69	72011148	53	72052063	45
71050188	17	71075064	71	72011148	55	72052063	51
71050189	13	71075067	63	72043155	57	72052063	53
71050189	17	71075067	65	72043156	57	72052063	55
71050190	61	71075067	67	72043190	57	72060062	43
71050197	35	71075078	69	72043191	57	72060062	63
71050197	37	71075078	71	72046136	43	72060062	65
71050199	35	71075079	69	72046144	11	72060062	67
71050227	35	71075079	71	72046158	13	72060075	53
71050227	37	71076053*	27	72046158	17	72060075	55
71052106*	63	71076067	73	72046158	21	72061011	57
71052106	67	71076067	75	72046162	19	73010066	23
71052107*	63	71077037	39	72051202	45	73010077	57
71052107	67	71077037	41	72051202	49	73010080	15
71052112*	63	71078020	13	72051209	45	73010080	19
71052112	67	71078020	17	72051209	53	73010080	25
71052121	61	71079000	75	72051212	45	73011006	33
71052129*	63	71079007	73	72051212	49	73011075	33
71052129	65	71079007	75	72051212	53	73011109	33
71052130*	63	71079012*	9	72051212	55	73016165	45
71052130	65	71079035*	9	72051213	45	73016165	49
71054130	59	71079045	73	72051213	49	73016165	53
71054135	9	71081008	61	72051214	45	73016165	55
71054136	9	71081013*	63	72051214	49	73016166*	9
71054137	9	71081013	65	72051215	45	73016168	45
71054138	9	71081013	67	72051215	49	73016168	51

Numerical index/Numerical index

Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page	Art.No/Réf. article	Page/Page
73016168	53	74033003	43	77010281	23		
73016168	55	74033007	33	77010282	23		
73016189	15	74033007	37	77010283	23		
73016189	19	74033007	41	77010284	23		
73016189	21	74033007	43	77010285	23		
73016189	23	74033010	25	77010286	27		
73016190015*	45	74033015	7	77010286	57		
73016190015	49	74033015	33	77010300	13		
73016190015*	53	74033021	37	77010308*	17		
73016190015*	55	74033022	57				
73020398	57	74033101	11				
73020517	57	74033101	23				
73023077	37	74033101	37				
74010001	11	74033101	45				
74010035	23	74033101	49				
74011002	45	74033101	53				
74011002	49	74033101	55				
74011002	53	74033102	7				
74011002	55	74033202	11				
74011205	25	74033202	13				
74020030	15	74033202	17				
74020030	19	74033203	29				
74020030	21	74033204	7				
74020031	41	74033205	57				
74020054	13	74033253	37				
74020054	17	74033253	41				
74020054	39	74033606*	23				
74020054	41	74036006	39				
74020054	43	74036006	41				
74020057	37	74036006	45				
74020060	35	74036006	51				
74020080	19	74036006	53				
74020197	27	74036006	55				
74020226	57	74036007	35				
74020227	37	74036011	19				
74020227	57	74036102	57				
74020234	13	74036301	37				
74020234	17	74036403	11				
74020260*	23	74036602	23				
74021031	7	74036801	33				
74023039	37	74036801	37				
74023092	73	74036803	23				
74023105	13	74036806	11				
74023105	17	74036806	19				
74026054	33	75011084	9				
74026060*	33	75011085	9				
74030059	61	75011103*	9				
74030092	9	75015105*	9				
74030103	9	75015195	19				
74030141	9	75015204	39				
74030166	73	75015204	41				
74030178	7	75015205	39				
74031039	11	75015205	41				
74032394*	59	75015206	43				
74033001	39	75015207	43				
74033001	41	75015208	43				
74033002	41	77010002050	13				
74033002	43	77010002050	17				
74033002	57	77010002050	21				
74033003	13	77010219	13				
74033003	17	77010252*	17				
74033003	21	77010265	27				
74033003	27	77010265	57				
74033003	37	77010278	23				
74033003	39	77010279	23				
74033003	41	77010280	23				



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